



"Each section of the International Space Station was launched separately and assembled in orbit"

Out-of-this-world facts about the ISS, page 80





Charlie Production Editor Humanity's ability to create incredible things is widely appreciated, but what about the wonders of the natural world around us? Head over to page 54 for some of Mother Nature's finest work



Jack

Senior **Staff Writer** For me, the greatest wonder this issue is the revolutionary printing press - we wouldn't have this magazine without it. It's time for me to say farewell as this is my last issue. Bye!



James Research Editor With 100 wonders to choose from, we're all spoiled for choice when it comes to picking our favourite. For me, the most amazing of them all comes last on our list, which you can find on page 88.



Duncan

Senior

Art Editor I still can't believe it's issue 100 already! I was there at the start, helping to launch this amazing magazine all the way back in 2009! Even after all this time, it still manages to feed my mind.



Laurie **Studio Designer** My favourite wonder in this issue has to be number 66 pufferfish crop circles. It blows my mind how a fish so tiny can make such a detailed masterpiece in an attempt to impress a passing mate.



Welcome to our 100th issue! This month, the magazine is filled with as many amazing sights, creations and phenomena as we could pack into its pages. Reducing the list

to just 100 wonders was tough, but we hope you agree with what has made the cut.

We wouldn't have reached this milestone without our readers, so thank you for picking up a copy or subscribing! The team love to hear what you think, so do keep sending us your questions for us to answer and comments for what you'd like to see in future editions of How It Works.

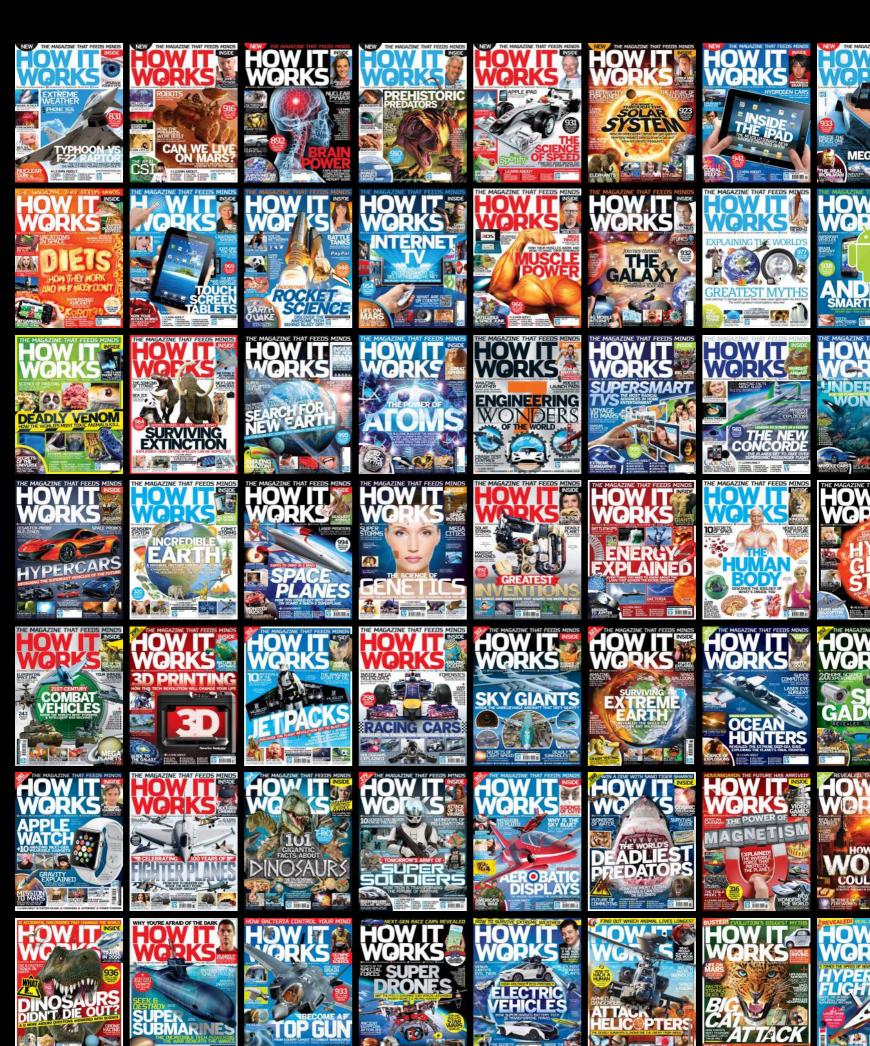
It's difficult to pick a favourite wonder, but the International Space Station is definitely one of mine. Knowing that it was put together while orbiting the Earth at thousands of kilometres per hour never fails to amaze me. But to me, its most important feature is how it has become a symbol of international cooperation and a model of what can be achieved when humanity works together.

We hope you enjoy the issue!

FOLLOW US... 1 How It Works magazine (2) @HowItWorksmag









WWW.HDWITWORKSDAILY.COM

How It Works | 005

CONTENTS OF SECTAL

TECHNOLOGY

Everyday tech

From clean water at the twist of a tap to infinite information on the internet, we celebrate 8 tech wonders that we take for granted

- 24 Cameras
- 24 Skyscrapers
- Robots
- 25 Virtual and augmented reality technology
- Biometric security
- Quantum computing
- 26 Health tech

SCIENCE

28 The human brain

Discover 8 wonders about the most complex object in the known universe

- 32 Hidden maths
- 32 DNA
- 32 Vaccines
- Stem cells 33
- CERN and the LHC
- The periodic table
- Water 36
- 36 Lenses

TRANSPORT

Wonders of flight

8 amazing engineering feats and fantastic facts about air travel

- **42** Steam power
- 44 Ford's assembly line and the Model T
- 46 Electric cars
- 46 Cargo ships
- 46 Bullet trains

ENVTRONMENT

Incredible habitats

Take a tour of 6 of the most biodiverse places on the planet where plants and animals thrive

62 Snowflakes

62 Whale song

- Amazing trees
- Tectonic plates
- Nature's light shows
- 66 Diamonds
- Pufferfish 'crop circles'
- The longest migration

HISTORY

Ancient wonders

Discover 10 immense structures built by our ancestors

- The printing press
- Panama Canal
- Turing's Bombe
- The Antikythera mechanism
- 76 Fossils
- 78 Firestarters
- The Rosetta Stone
- Mount Rushmore



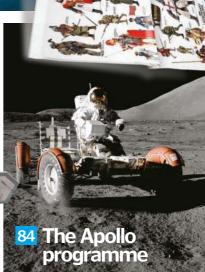
80 The ISS

8 out-of-this-world facts about the space station

- 84 The Apollo programme
- Black holes
- **86** Constellations
- **86** The Hubble Deep Field: seeing through time
- Nebulas
- Reusable rockets
- Water in the Solar System
- 88 Earth: the blue marble







MEET THE ISSUE 100 EXPERTS...



Joanna Stass

This month, Jo takes us on a historical tour of some of

the world's most incredible structures. She also explains the tech behind cameras and Microsoft's Hololens



Laura Mears Biology expert Laura explains

the wonders of the human brain in our science feature. She also tells us why water's weird chemical properties make it vital for life.



Carter From the Coral Triangle to

Madagascar, and the Amazon to the Galápagos Ella highlights some of the world's most incredible habitats in this month's environment feature.



Jonny O'Callaghan

In our space feature, Jonny gives us eight reasons why the International Space Station inspires awe.

He also explains how reuseable rockets will change spaceflight by improving costs and efficiency



Stephen Ashby Steve brings

you this issue's How To experiments.

Find out how to make a tornado in a jar, and how fruit juice can make your old tarnished coins look shiny and new



REGULARS



12 Global eye Amazing science and tech stories from around the world

90 Book reviews Check out the latest release

Check out the latest releases for inquisitive minds

92 How to...Clean dirty coins and make a tornado in a jar

SPECIALS

04 100 issuesWe take a look back at our previous covers

08 Reader's sectionYour letters comments ar

Your letters, comments and amazing magazine collections!

10 Prize giveaway

Enter our photo contest to be in with your chance to win





Mike Bedford From the jet engine to

engine to commercial airliners and supersonic planes, Mike explains how the wonder of flight has changed the world in this month's transport feature.



Katy Sheen How It Works alumnus Katy

returns to explain how stem cells could revolutionise medicine, and points out where you can spot mathematical phenomena hiding in nature.



Steve Wright This month,

Steve explains why cargo ships are vital for modern life as we know it. He also finds out what the future holds for electric cars, and how bullet trains break records.



Mike Simpson In our

technology

feature, Mike explains the inner workings of all the gadgets and utilities we take for granted, from smartphones to drinking water.



Sarah Bankes Sarah explains

some amazing natural phenomena in this issue, from mysterious whale song, pufferfish 'crop circles', diamond formation and why snowflakes are unique.



UBSCRIBE NOW! Go to page 94

Go to page 94 for great deals

HAVE YQUR SAY

How It Works would not have reached issue 100 without you, our readers!

Letter of the Month

Fuel cells and gamma rays

Dear HIW.

The magazines have been constantly engaging, saturated with fun facts and in-depth articles. How It Works is an incredible magazine and I am looking forward to many further issues. I found the cover photo of issues 64 and 78 particularly eye-catching.

I have a few questions: are hydrogen fuel cells as efficient yet as lithium-ion batteries for cars? If so, why aren't hydrogen cars as



common as electric cars? Also, how exactly do gamma rays kill living cells? Thank you,

Anish Mariathasan

We're glad you enjoy the magazine Anish! To answer your first question, hydrogen fuel cell vehicles are still less efficient than all-electric battery vehicles in terms of distance travelled per unit of energy consumed. One of the downsides of hydrogen is that, even though it is the most abundant element in the universe, most of it does not naturally exist in its pure form on Earth. Hydrogen must be extracted from sources like coal or water, which can be an expensive and energy-intensive process. Another reason why electric cars are more common is that they can work with existing infrastructure - recharging can be as simple as plugging a car into the national grid - while hydrogen cars need specialised supply networks and stations to supply the gas for refueling.

Regarding your second question, gamma rays are the most energetic form of electromagnetic radiation. They are able to penetrate cells and collide with the molecules within them. If the rays collide with DNA in the nucleus, it can cause mutations or – at high enough doses – kill the cells outright.

The science of sunglasses

Dear **HIW**,

I have a question about how light reacts with materials. My sunglasses are purple on the front but yellowish-grey when I look through them from the back when I put them on. Is there a coating on the front side? How do I not see the purple colour on the other side?

Thanks for your time on my question. Best regards,

Andy Shek

Your sunglasses look different from the back and the front due to all the different layers used in the lenses. The purple colour you see on the front comes from the number of different materials used to protect your eyes, including an antireflective covering, a polymer coating to reduce scratches and a polarising film to reduce glare. These lenses reflect purple light, which gives them their colour, but when you look through your sunglasses this light and similar shades don't reach your eyes, making the world appear yellow.



WIN!

AMAZING PRIZE FOR
LETTER OF THE MONTH!
A BUNDLE OF THREE
SCIENCE AND TECH BOOKS
PACKED FULL OF
COOL FACTS:

- 50 Greatest Wonders Of The WorldEngineer Academy
 - Engineer Academy
 Eureka! An Infographic
 Guida To Science

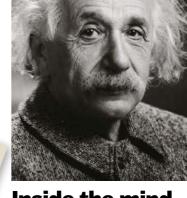


What's happening on...



Make sure you follow us @HowItWorksmag for amazing facts, competitions and the latest in science & tech!

- @rainbowxgran3 #great for the enquiring mind xx
- © @greekLuis Shout out to the profilers and statistic makers for rerouting me from learning about cars #uber @HowltWorksmaq
- @Astro_Jonny
 I was almost there at the beginning!
 Joined this mag on issue 13, stayed for about 25. Time flies, eh.
- y @Dany_Johnston Facts for your #horror #writing Delve inside a torture chamber #amwriting @HowltWorksmag
- ♥ @JRfromStrickley Really pleased & proud that our youngest lad Chris got 'letter of the month' in the latest @ HowItWorksmag #buddingscientist
- ✓ @MarsCuriosity
 Happy #MartianNewYear! Should auld acquaintance be forgot? No way.
 Can't wait to share exploration with you on this next trip around the sun



Inside the mind of a genius

Dear **HIW**,

I have a question for your letters page: is it true that scientists still have Einstein's brain? Have they learned anything from studying it?
Thanks,

Heather Marshall

It's true! After the eminent physicist's death in 1955, Dr Thomas Harvey, the pathologist who conducted the autopsy, removed and preserved Einstein's brain for scientific study. He measured and photographed the brain, commissioned illustrations, oversaw its division into 240 separate blocks and prepared hundreds of slides containing tissue samples. He sent the samples to neuropathologists, who surprisingly found the samples to be no different to 'normal' brains. The brain's weight was actually very slightly lower than average for a man of Einstein's age.

Later studies on the samples found that Einstein had a higher than average ratio of glia (the brain's supporting cells) per neuron; the neurons in his prefrontal cortex were more tightly packed; and his inferior parietal lobule (which plays a role in mathematical thought) was wider than average. More recent studies of Harvey's photographs also revealed that Einstein had a thicker corpus callosum - the area of the brain that connects the left and right hemispheres. While these findings are interesting, it is not certain whether they are features he was born with or whether his brain was shaped by experience as he

"Hydrogen must be extracted from sources like coal or water, which can be an expensive process"

Get in touch

Want to see your letters on this page? Send them to...

🚹 How It Works magazine 😗 @HowItWorksmag 🛮 @ howitworks@futurenet.com







Reader collections **Anish Mariathasan** You sent us in snaps of your How It Works collections to celebrate the release of the 100th issue!

George Hampton

What's next?

We asked you what you wanted to see in future issues of the mag...

☑ @ElstonDrew @HowltWorksmag An article explaining sugar in the foods we buy and the ones to avoid & ones that are safe. There are too many confusing articles

☑ @Joelllett @HowItWorksmag anything sustainable/renewable energy related! Solar roads, desalination, home recycling. Any new ideas out there:)

☑ @StephenParry80 @HowItWorksmag Highspeed rail technology, please.

☑ @GrahamSouthorn I'm sceptical about delivery drones/robots. What do they do when they get to your house, assuming you're not in?

We love this brilliant shot from Aussie reader Max!



"G'day mates, I'm from Down Under so I always read my How It Works magazines upside down! I love them. Keep up the good work."

How It Works | 009

Cosmo MacLellan



010 How It Works WWW.HOWITWORKSDAILY.COM



urenet.com with the subject heading HIW100

WWW.HOWITWORKSDAILY.COM How It Works | 011

GLBAL EYE Showcasing the incredible world we live in

Nearly 2,000 new plant species were discovered in 2016

A recent report from The Royal Botanical Gardens at Kew highlights just how much we still have to learn about Earth

Over 100 scientists from 12 countries across the world took part in creating Kew's second annual *State Of The*

World's Plants report, which aims to help discover, classify and safeguard the huge range of flora on our planet.

The most recent assessment, conducted during 2016, includes 1,730 plant species that are new to science. The discoveries include previously unknown relatives of the aloe vera plant, five new species of the manihot in Brazil (which is related to cassava and tapioca plants) and a new type of parsnip in Turkey. These findings are important, as new plants could have the

potential to be used as food crops, medicines or timber, reducing the strain currently exerted on existing sources.

Professor Kathy Willis, director of science at the Royal Botanical Gardens at Kew, explains: "Plants are the foundation of the world's ecosystems and hold the potential to tackle some of our most pressing issues, as we try to strike a delicate balance between our needs and those of the natural world. We've tried to make sure that this year's State Of The World's Plants report goes beyond the numbers to look at the natural capital of plants – how they are relevant and valuable to all aspects of our lives."





"1,730 plant species new to science were discovered last year"





These spiky flower clusters (above) belong to Sokinochloa australis, a new genus discovered in Madagascar. Sokina is Malagasy for 'hedgehog', which they resemble (below)



The flowers of the Paubrasilia echinata feature a characteristic red upper petal





The report by numbers

world's fantastic flora

of the food we derive from plants comes from just 17 different plant families

plant species have had their whole genomes sequenced

plant species are recorded as being used for medical purposes

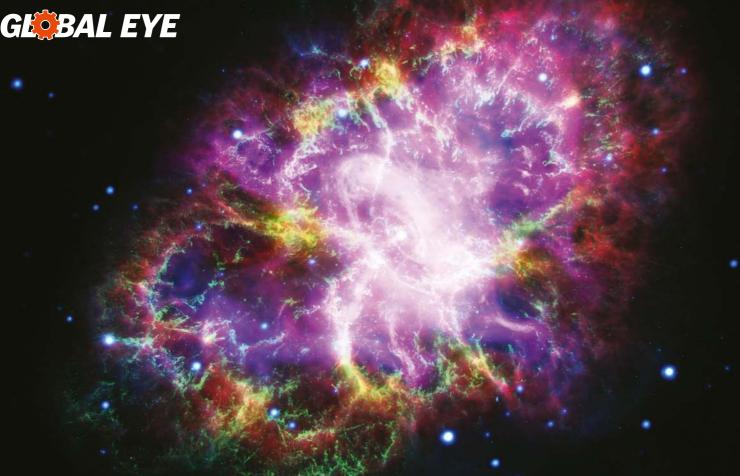
The Paris japonica plant has

more DNA in its genomes than a human due to its chromosomes being so big

6,075
plant species are classified as invasive

hectares of the world's vegetated surface burns each year





OBSERVATORIES JOIN FORCES TO STUDY THE CRAB NEBULA

Data from orbital telescopes and ground arrays have been combined to produce this stunning image



The Crab Nebula is a supernova remnant approximately 6,500 light years away from us. Recorded by

Chinese astronomers in 1054, the supernova that created it was so bright it was visible from Earth.

This beautiful image of the nebula was produced by combining data from five different telescopes: the Karl G Jansky Very Large Array (VLA), Spitzer Space Telescope, Hubble Space Telescope, XMM-Newton Observatory and the Chandra X-ray Observatory. Together, they span almost the entire electromagnetic spectrum.

The VLA is based in New Mexico, US, and consists of 27 25-metre-long radio telescopes that combine their data to effectively act like a single, 40-kilometre-diameter dish. Images of the crab nebula collected using the array in 2012 were combined with data from the space telescopes to create this colourful composite.

The bright centre reveals a pulsar – an incredibly dense neutron star rotating once every 33 milliseconds, emitting beams of radio and light waves. The intricate web of clouds radiating out from the centre of the nebula is

created by interactions between material ejected during the supernova and the 'wind' of charged particles streaming out from the pulsar.

Gloria Dubner, lead scientist of the team that studied the telescope data, has revealed that this team effort is already providing new insights and helping to unravel the physics of the nebula.

"Comparing these new images, made at different wavelengths, is providing us with a wealth of new detail about the Crab Nebula. Though the Crab has been studied extensively for years, we still have much to learn about it."

TELESCOPE TEAMWORK Meet the observatories behind the photo



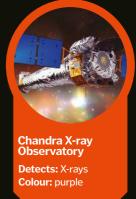
Very Large Array Location: New Mexico Detects: radio waves Colour in image: red





Colour: green





The number of Bond films in which Sir Roger Moore played the legendary spy

The number of computers infected by the WannaCry ransomware attack

The year the first Royal Horticultural Society Chelsea Flower Show took place

How much faster a snail is than a standard soft-soil tunnel boring machine - a rate that Elon Musk hopes to beat when creating tunnels with The Boring Company



Augmented reality can aid surgery

Could AR soon be making its way into the OR?

Augmented reality (AR) tech has plenty of applications (find out more on page 25), and it could soon play a role in surgical procedures.

A concept from product design and development firm Cambridge Consultants showcases how surgeons could use Microsoft's HoloLens to see inside patients in real

time. By using data from patients' body scans, the system could create holographic 3D representations of their tissues and organs, providing an interactive view inside the patient during surgery.

This concept could revolutionise surgery and allow more minimally invasive procedures to be performed.

Scientists find 40 more **'intelligence** genes'

Study sheds light on how our DNA might influence our intelligence



Results from a Dutch led study suggest that there is a link between certain genes and our intelligence.

Looking at the genetic profiles and IQ test scores of nearly 80,000 individuals, the team found evidence to suggest that 52 genes - 40 of which were new discoveries - are linked to the biological mechanisms of intelligence. The genes are involved in cell development, synapse formation, axon guidance and neuronal differentiation and are mostly expressed in the cells of the brain tissue.

However, studies of this nature can be quite controversial, as the IO tests the data is based on do not usually account for other intellectual abilities such as creativity or social intelligence.





Less stop-go traffic with driverless cars

Self-driving vehicles also cut the risk of accidents and increase fuel efficiency



A study by the University of Illinois College of Engineering in the US has found that even having just a few driverless vehicles on the roads could lead to a substantial reduction in traffic problems.

It is thought that driverless cars benefit other road users because their careful, smooth pace improves traffic flow. The team's data suggests that, even if only five per cent of vehicles on the roads were autonomous, there would be fewer incidences of stop-go traffic and fuel consumption would be reduced by as much as 40 per cent.

GLOBAL EYE COOL THINGS WE LEARNED THIS MONTH





NASA released this artist's concept of their next Mars rover, which will expand our search for life on the Red Planet. Like its predecessors, Mars 2020 will look for signs that Mars was once habitable, but it will also be able to search for evidence of past microbial life itself.

Snakes coordinate hunts

It was previously thought that snakes hunt and eat alone, but new evidence suggests that some species work together to catch prey. Cuban boas have been seen positioning themselves to form a wall across cave entrances so they can catch as many passing bats as possible.



3

Ancient beads were space rocks

Analysis of beads found in a 2,000-year-old Native American grave in modernday Illinois show that they were made from shards of a meteorite.



Flamingos save energy

When flamingos stand on one leg they expend less energy compared to when they are standing on both. This balancing act requires no active muscular effort, so the birds can even snooze this way.



Elon Musk is boring

The tech entrepreneur is making progress with his latest venture, The Boring Company. Musk hopes to make the tunnel boring process faster and more cost-effective.



Mushrooms are better microwaved

Researchers found that microwaving or grilling the fungi increases the levels of antioxidants, while boiling or frying reduces them.



Beauty sleep is real

A new study has shown that a few bad nights' sleep can make people appear less attractive to others, compared to when they have had a good night's rest. Lack of sleep can make people look unhealthy, so it's thought that this might trigger a subconscious disease-avoiding response, making us want to stay away to avoid potentially getting ill.



Trees might make summer air pollution worse

It may seem counterintuitive, but under some circumstances plants may actually contribute to air pollution. During a heat wave, trees can produce volatile organic compounds (VOCs), which can make air pollution – especially ground level ozone – up to 60 per cent worse. The trees' VOCs themselves aren't dangerous, but in the air they react with nitrogen oxides produced by vehicles. These compounds can contribute to a variety of health problems, from respiratory issues to heart attacks.



DLR Institute of Solar Research; NASA, JPL-Caltech; Pixabay; WIKI/Steve Jurvetson; Thinks

WWW.HOWITWORKSDAILY.COM



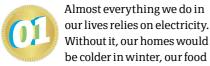


We take them for granted, but modern life depends on these incredible discoveries and inventions



Electricity

By discovering how to manipulate the flow of electrons, we triggered a technological revolution



would go stale quicker, there would be no factories to build planes, trains and automobiles, no TV, circuit boards, AEDs or other high-tech medical equipment, and we wouldn't be reachable 24-7 on our mobile phones. We therefore have a lot to thank electrons for. As they zip across a conductor from a negatively charged object to a positively charged one, these subatomic particles create the electric currents that power the modern world's technological progress.

Despite what our amazing gadgets can do, we'd literally be powerless without electricity

Energy sources

Power stations burn fossil fuels (coal, oil or gas), or use the heat from nuclear fission, to produce steam. Kinetic energy from wind and waves can be harnessed to power generators directly. Solar panels can convert solar energy to electricity directly via the photovoltaic effect.

Power stations

Discover where the power we can get at the flick of a switch comes from















Turbine

Under high pressure, steam is used to rotate a turbine that is connected to the generator.



The generator turns magnets inside copper wire coils, which produces an electric current comprised of electrons separated from their atoms.

Step up transformer

So the current won't lose too much energy by the time it reaches its destination, its voltage is massively boosted.



Transmission lines

The high-voltage current travels along wires that are raised off the surface by poles and pylons, or buried underground.



The current's voltage is stepped down again to avoid blowing up devices when it flows into them. "Almost everything we do in our lives relies on electricity"



Artificial light

Our mastery of fire and electricity has led to illuminating innovations that enhance and save lives

02

Although electricity powers our TVs, monitors and mobile phones, these devices are only useful because pixels in their screens produce light. The electrically charged organic compounds hidden under cutting-edge displays are a long way from the open flames we once used on candles and gas lamps. Yet heat and other chemical reactions are still used in incandescent and

fluorescent bulbs to light up homes and businesses and make streets safe at night. Other important things we can do by controlling photons include taking photos and helping surgeons to see deep into our bodies where clots and cancer could be hiding.

c. 1 million BCE

Homo erectus uses fire to produce heat and light.

500 BCE

Romans make early wicked candles from animal fat.

1500s

France's government requires Parisians to light lanterns outside their homes.

1878

Thomas Edison's Electric Light Company starts developing electric light bulbs. 1962

General Electric engineer Nick Holonyak Jr. develops the first red LED. 2011

Harald Haas proposes LiFi as a light-based means of transmitting data.



ninkstock; Illustration by Alex Phoenix

Water treatment

Giving water a thorough clean before it enters our homes helps us live healthier lives

Water that is pumped through mains pipes to our taps has generally been drawn either from reservoirs or underground aquifers.

Before it becomes drinkable, however, it is subjected to processes that include filtration, flocculation, sedimentation and possibly fluoridation to remove dirt, debris, invertebrates, fish, potentially harmful bacteria and bad smells. Bottled water sold in shops also needs to conform to regulated health and safety standards. Accordingly, it may be filtered or chemically treated and even be derived from municipal tap water supplies.



Municipal water treatment

Discover how a treatment plant gives water the works to ensure it's safe to drink

Screening

Mesh screens filter out large objects such as rubbish, logs and aquatic animals.

Source

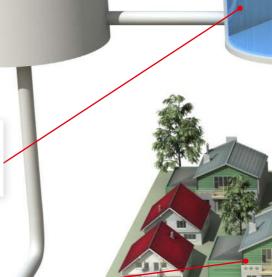
Water is pumped from reservoirs or aquifers to the plant for treatment.

Testing

Samples of cleaned water will be tested to ensure it meets regulated standards.

Distribution

If the water passes inspection, it can be pumped in water mains to local taps.



Global positioning systems

Getting lost is almost impossible now that everyday devices are always receiving signals from space



Thanks to the affordability of GPS receivers and an extensive satellite network that began as a US government defence strategy, we can now pinpoint our location almost anywhere at any time. Wearables, mobile phones and other GPS devices do this by measuring how

long it takes for signals to arrive from three or more satellites. Knowing a precise location is vital for emergency and rescue services, pilots, navigators and air traffic controllers. Using GPS coordinates to target weapons can reduce civilian casualties. It has also made operating remote equipment easier and safer in industries such as mining and agriculture.





Chemical agents and stirring cause individual particles of suspended solids to stick together.

Sedimentation

The water is held in

To remove smaller particles

that didn't coagulate, the water

might be filtered through sand.

Filtration

tanks for several hours

so flocculated particles

can settle at the bottom.

Highs and lows of radio

The varying levels of radio frequency have many uses



Extremely High Frequency Radio astronomy, satellite comms



Super High Frequency Satellite comms, Wi-Fi



Ultra High Frequency UHF TV, mobiles, GPS, Wi-Fi, 4G



Very High Frequency VHF TV, FM radio



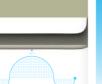
High Frequency Shortwave radio



Medium Frequency AM radio, aviation radio, navigation



Low Frequency and Very Low Frequency Maritime radio, navigation



2KA mans

Ground wave

Ionosphere



Chemical and physical properties

of the Earth's surface and

over long distances

atmosphere propagate signals

Receiving antenna

Radio transmission

Our uses for nature's hidden transmissions now go far beyond what we can hear



Disinfection

Pathogens that

could be in the

introducing

water are killed by

chlorine or ozone.

Radio is a natural phenomenon that we exploit using transmitters and receivers. The former intensifies the electromagnetic radiation produced by moving particles and beams it

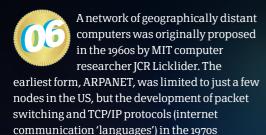
over the air as waves. Receivers intercept and interpret these waves as sounds, images or other

data based on factors such as frequency.
Shortwave signals travel long distances because they are reflected back to Earth by the upper layers of the ionosphere. Signals in longer wavebands travel within the troposphere closer to the ground and are deflected by spatial differences in factors such as temperature, pressure and humidity.

"Transmitters beam electromagnetic radiation over the air as waves"

The internet

The interconnectedness of modern computers is so essential, it's hard to imagine life without it



unlocked the network's potential for expansion

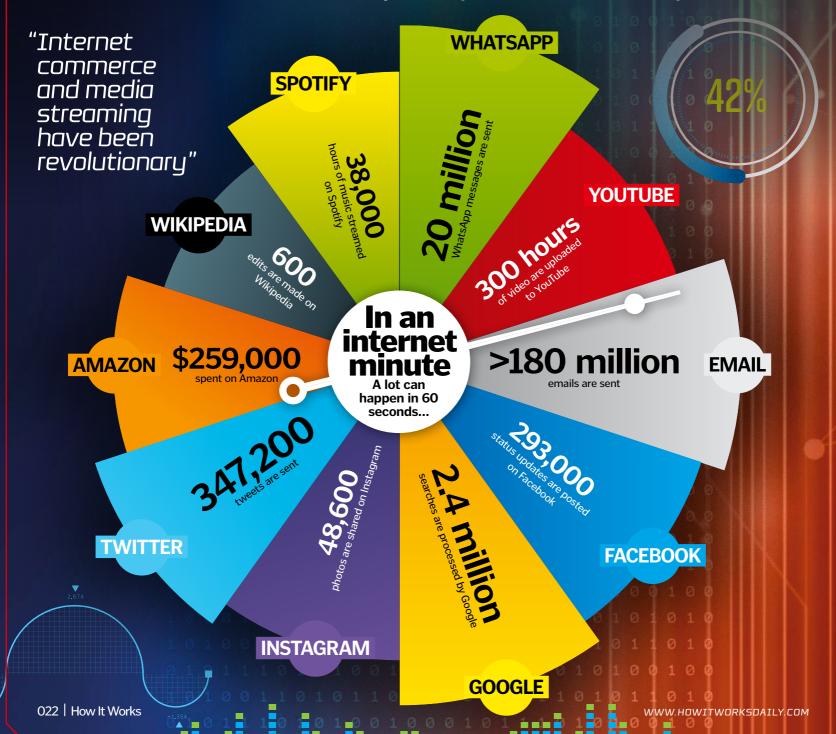
around the world.

E-mail was being used by the 1980s, but it wasn't until Tim Berners-Lee introduced the World Wide Web in the early 1990s that the internet began to spread beyond research and government institutions. Since then, improvements in security, data transmission speeds, server technology and mobile access have allowed individuals and organisations to store and access ever-increasing amounts of data and send big files at faster speeds from



Web giant Google has seen off other search engines such as AltaVista and Ask.com

anywhere. Meanwhile, internet commerce and media streaming have revolutionised shopping, publishing, music and visual media, while activities such as banking, online voting, social networking and, unfortunately, cybercrime have become commonplace.



Lasers

Far from being the stuff of science fiction, this light-based technology is all around us



Light Amplification by Stimulated Emission of Radiation (LASER) describes a process

whereby electrons are excited inside atoms through the application of an energy source such as an electric current or another laser. Once excited, the electrons jump to a higher-energy orbit around the atom's nucleus. When they subsequently drop back to their normal ground state, they emit light as a confined stream of photons that are all at the same wavelength.

Surgery

Surgeons use lasers for cutting and repairing; the high-energ beam can slice like a scalpel, cauterise wounds and repair retinas.

รcanners

Objects can be
3D-printed with high
accuracy based on scans
obtained by bouncing
lasers off the surfaces
along different
planes

LASER

Laser targeting

Laser designators
mounted on guns or
military vehicles can
illuminate or pinpoint
targets requiring a high
degree of
precision.

Fibre optics

Data travels along fibre optic cables encoded in photons. Because laser beams are highly focused, the signal decays less

APPLICATIONS Barcode scanners

These identify stock by shining laser light o the lines in a barcode and interpreting the pattern reflected back.

Mobile phones

Originally a chunky luxury, these have become pocket computers that we can't leave home without

"Ever-smaller components have led to pocket-sized phones"

A 'Mobile Telephone Service' was introduced in America by AT&T in the 1940s, but its phones were hardly portable. The first commercially available mobile phone, Motorola's DynaTAC 8000X, arrived in the 1980s, but it was appropriately nicknamed 'The Brick'

because it weighed 790 grams.

Installation of cell towers and the switch from analogue to digital communication in the 1980s made mobile networks feasible. Meanwhile, ever-smaller microprocessors, batteries and radio transmitters allowed manufacturers like Nokia to build pocket-sized phones. As

consumers demanded more from mobile

Incredibly, there are more mobile phones than people on the planet

devices, companies such as Blackberry, Apple and Samsung began a race to innovate, leading to the release of the touchscreen iPhone in 2007. The opening of the App Store in 2008 effectively launched the smartphone industry as we know it today.

Smartphones

The main features that make today's mobile phones indispensable

Accelerometer

This senses the phone's movement, allowing apps such as games and activity trackers to respond to the user's position.

Touchscreen

AMOLED displays include a layer of organic polymers that light up the pixels when energised by an electric charge.

Camera

The top smartphones can now have dual-lens cameras and some can take pictures at resolutions exceeding 40 megapixels.

Motherboard

The phone's ultra-thin motherboard houses the microprocessor, RAM and data storage chips.

Battery

The latest lithium-ion batteries can hold a charge for more than a day and be recharged wirelessly.

How It Works | 023

Robotics

How machine learning is building adaptable robots

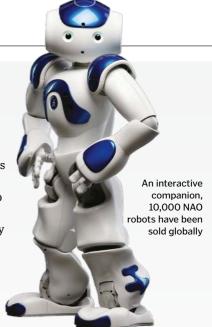


Robots are capable of performing fiddly, repetitive and dangerous tasks without tiring. At their most basic, they can be programmed to perform set functions

according to rigid instructions, but with inspiration from biology, they are becoming increasingly capable of learning on their own.

Artificial neural networks are software simulations that try to recreate the inner workings of the human brain. They are made from layers of inputs and outputs

connected by a web of hidden units. Each connection is given a weight that dictates how strong it is and whether it sends an activating or deactivating signal to connected units. Each unit adds up all of the signals they receive and, if they reach a certain threshold, they 'fire' like a nerve, sending the signal further through the network. In reinforcement learning, when the machine gets something right, the weights between the connections are strengthened. If it gets something wrong, they're weakened. This allows robots to learn.



Everyday robots Robots are finding their way into every aspect of our daily lives



Dron

Industrial robots can perform precision tasks repeatedly without tiring, replacing or supporting human workforces.

Manufacturing



Drones

Unmanned aerial vehicles, or drones, allow flight into risky areas. They are equipped with sensors and piloted remotely.



Healthcare

Robots in the operating theatre are able to assist surgeons with complex procedures by providing precision and control.



Military

Bomb disposal robots guided from a distance are equipped to fire highpressure water to safely disarm explosive devices.



Space travel

Robots can venture to places too dangerous for us; from the outside of the International Space Station to the surface of Mars.



Education

Simple classroom robots are a tool for learning programming, allowing children and young people to tinker with their code.

Cameras

The devices that capture a moment in time by recording light

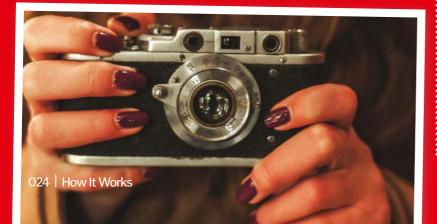


When you take a photo, you are capturing the light that reflects off the scene in front of your

camera. That light enters the camera through the lens, a piece of curved glass that bends the light rays onto a single point to focus the image.

When you take a picture, a mechanical shutter inside the device opens briefly, allowing the light to reach the sensor or film. In a digital camera's sensor, the light is

deconstructed into millions of dots of colour called pixels. This allows light to be converted into something that can be easily stored, as each pixel's colour and brightness can be measured and stored as a number. When the image is viewed later, each pixel is recreated from these numbers, which collectively look exactly like the original picture. In film cameras, the light reacts with the photographic film, creating a chemical record of the scene.



Skyscrapers

How innovative materials and designs have transformed city skylines



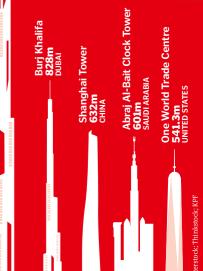
In the late 1800s, the development of mass steel production made

building structures higher than ten storeys possible. Strong yet lightweight steel beams can support more weight than brick walls and are used to create a grid that forms the structure's skeleton. The vertical steel columns transfer the building's weight into the substructure below ground, which consists of cast-iron plates and horizontal steel beams resting on a concrete pad. This distributes the weight from the columns over a wider surface and anchors them deep in the ground. The outer walls then need only to support their own weight.

The Sky Mile Tower is due to be built by 2045

Sky Mile Tower 1,700m TOKYO





Virtual and augmented reality

The immersive display technology with countless life-changing applications

Virtual reality headsets are the latest must-have gadgets taking the world by storm, enabling you to fully immerse yourself in a threedimensional, 360-degree virtual environment.

They work using sensors that can determine the orientation of your head and then adjust the display accordingly so you really explore the scene. Although they are currently marketed mainly at gamers who want to put themselves in

the action, they also have enormous benefits for other industries, such as engineering and education. These benefits have led Microsoft to take the technology one step further, creating an augmented reality headset called HoloLens.

Instead of transporting you into an entirely digital world, this self-contained device projects holographic elements into the real one, allowing you to interact with virtual 3D objects and environments in your home or office.



Click and drag

Hololens allows you to click a hologram and then drag it to another location just as you would with a mouse.





Voice control

Microphones pick up voice commands, and speakers enable you to hear holograms wherever they are in the room.



Look around A suite of sensors determines the

orientation and tilt of your head.

allowing you to move the cursor by

adjusting your gaze.

The iris contains distinctive colours and patterns, while the retina has a one-of-a-kind

> 2D recognition can be fooled by similar faces, but some features, like our ears, are

Gait analysis

faces in CCTV can be a challenge, but suspects can be narrowed down by telltale signs in the unique



Standard computers store information in 'bits' that can either be on or off, 1 or o.

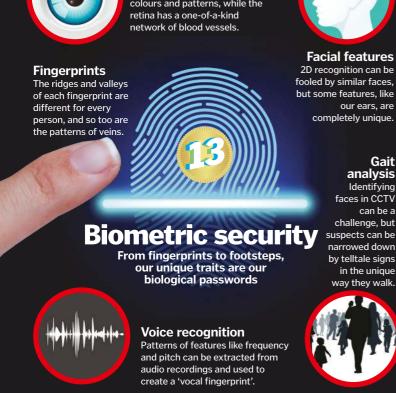
lightning-fast computers

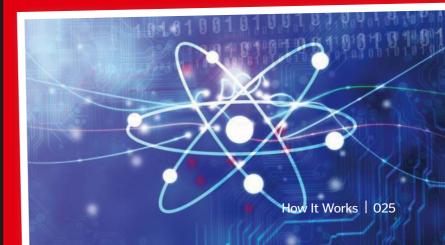
Quantum computers

The laws of quantum mechanics will create

Quantum computers, however, exploit the strange quantum physics of subatomic particles and store their information in 'qubits' (quantum bits).

Subatomic particles can exist in multiple states, or 'superposition', which is fundamental to quantum mechanics. They can be on and off and everything in between, all at the same time. This means that they can run multiple calculations in parallel, completing thousands of computations in an instant.













Vital signs

It's not possible for hospital staff to be at every patient's bedside around the clock, but it's crucial that changes to their vital signs are picked up as soon as possible. Current health tech does a good job of keeping people under surveillance, but the latest developments take monitoring to a new level. Devices like Snap4o and Vital Connect continuously track vital signs like heart rate, blood pressure, breathing and movement without wires. Worn on the skin as a band or patch, they can predict when someone might be at risk of deterioration, sending an alert to medical staff.

Activity analysis

Activity trackers have taken the world by storm. From Fitbit and Jawbone to Apple and Garmin, companies are now storing more data on our health than ever before. From tracking steps to monitoring your heart rate, these gadgets generate huge amounts of data, and not just for the people wearing them. Jawbone regularly digs into anonymised data gathered from their customers to analyse their eating, exercising and sleeping habits. Data from customers in the UK revealed disruptions in sleep when the clocks go forward, as well as on New Year's Eve and before the bank holidays.





Blood sugar

Diabetes is a disease that affects the body's ability to make insulin (types 1 and 2), or make use of it effectively (type 2). Without a functioning insulin system, blood sugar can become too high, causing damage to nerves and blood vessels, or too low, causing a 'hypo', which can cause fatigue or even a loss of consciousness. Monitoring allows diet and insulin to be adjusted to keep blood glucose within a normal range.

Glucose levels are normally checked by pricking the finger to get a small drop of blood, but this can be uncomfortable and doesn't give a continuous picture. The latest tech provides constant updates with a sensor that sits just under the skin. A small fibre is inserted into the tissue where it can measure glucose in the fluid. The data is stored in a patch and can be downloaded at any time via a scanner, allowing continuous monitoring.

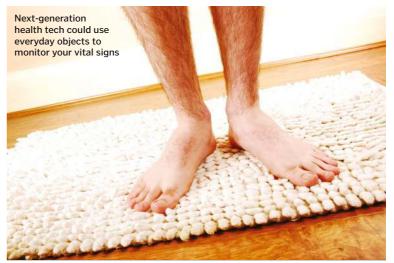
Risk prediction

By combining and anonymising the data from thousands of patients it becomes possible to develop custom strategies to diagnose, monitor, treat and prevent disease. Helpfully, many of us carry a powerful research tool in our pockets: smartphone sensors, including the accelerometer, gyroscope, GPS, and microphone can all gather crucial data.

Apple's ResearchKit is a framework designed to help researchers gather medical data from apps, allowing people to remotely participate in research studies. Stanford has used the tech to create MyHeart Counts, an app that takes advantage of motion sensors to track activity for heart disease research. The mPower app uses a gyroscope to learn more about balance in Parkinson's disease. And the EpiWatch project adapts the Apple Watch to monitor and predict epileptic seizures.

"Many of us carry a powerful research tool in our pockets"





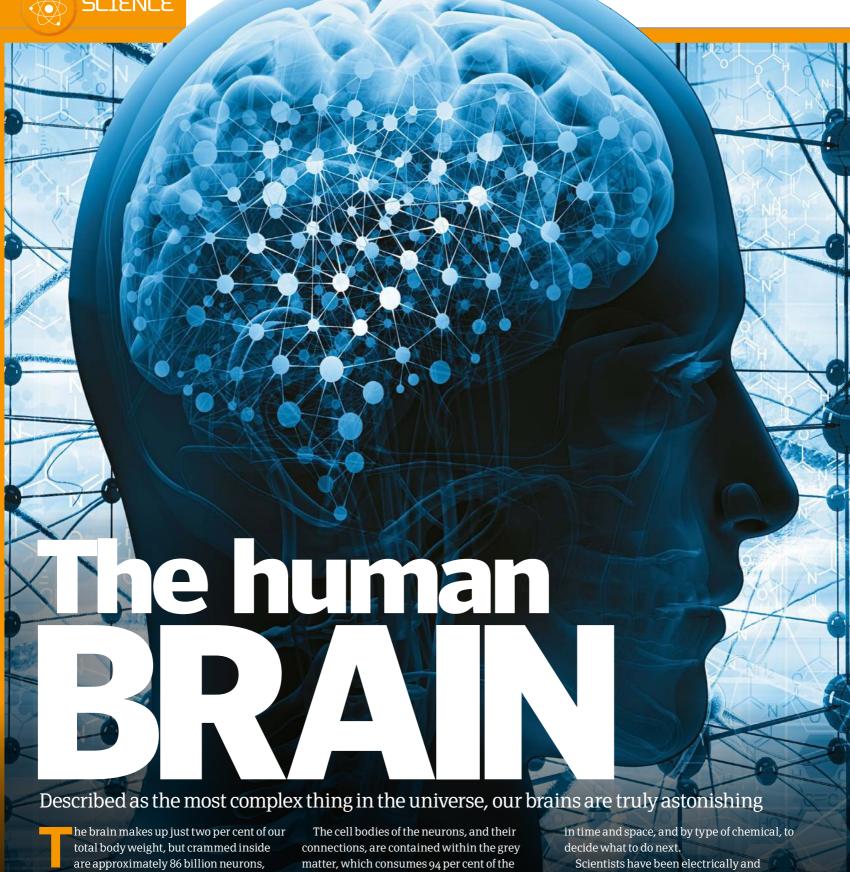
Nutrition tracking

Nutrition trackers make calorie counting easy. Apps like MyFitnessPal pull nutritional information from a vast database at the scan of a barcode or the tap of a screen, breaking down calories, fat, protein, carbs, and even micronutrients like cholesterol, vitamins and sodium. But that's just the start. The latest apps are attempting to make food monitoring even easier by training AI to identify photographs of food. The food-logging app Lose It! has a beta mode called Snap It, which logs calories based on a simple picture of your meal.

Home help

Smart tech is entering our homes to take charge of the lights, heating, entertainment and internet, and healthy home upgrades are following close behind. Smart scales calculate body fat percentage by measuring a tiny current as it passes through the body. Room sensors measure air quality, temperature, humidity, and noise. And Google has filed patents for smart tech that can monitor blood pressure and heart rate through your toilet and bath mat. The same patent also mentioned a mirror capable of measuring skin colour variations and an ultrasonic bathtub.

© Thinks tock



surrounded by 180,000 kilometres of insulated fibres connected at 100 trillion synapses. It's a vast biological supercomputer.

The cells in the brain communicate using electrical signals. When a message is sent, thousands of microscopic channels open, allowing positively charged ions to flood across the membrane. Afterwards, more than 1 million miniature pumps in each cell move the ions back again ready for the next impulse.

oxygen delivered to the brain. Different areas are responsible for different functions, and wiring them together is a fatty network of fibres called white matter.

When a signal reaches the end of a nerve cell, tiny packets of chemical signals spill out onto the surrounding neurons. These connections, called synapses, allow messages to be passed from one cell to the next. Each neuron can receive thousands of inputs, coordinating them chemically stimulating the brain to see how it responds to different signals, recording electrical activity to map thoughts and using imaging like functional MRI to track the blood flow increases that reveal when nerve cells are firing. The cells of the brain can also be studied inside the lab. Thanks to these investigations we know more about this incredible structure than ever before, but our understanding is only just beginning. There is so much more to learn.

Brain development

From a single cell to an incredibly intricate network

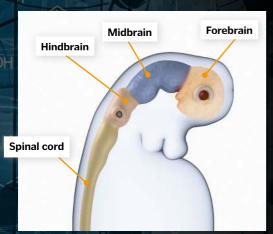
in just nine months

Within weeks of fertilisation, neural progenitors start to form; these stem cells will go on to become all of the cells of the central nervous system.

They organise into a neural tube when the embryo is barely the size of a pen tip, and then patterning begins, laying out the structural organisation of the brain and spinal cord. At its peak growth rate, the developing brain can generate 250,000 new neurons every minute. By the time a baby is born, the process still isn't complete. But, by the age of two, the brain is 80 per cent of its adult size.

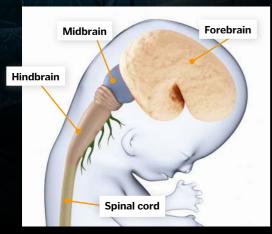
Brain formation

This astonishing structure is formed and refined as pregnancy progresses



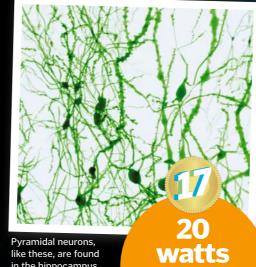
4 weeks

Brain development starts just three weeks after fertilisation. The first structure is the neural tube, which divides into regions that later become the forebrain. midbrain, hindbrain and spinal cord.



11 weeks

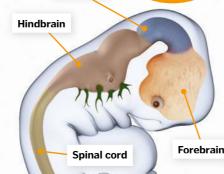
As the embryo becomes larger, the brain continues to increase in size and neurons migrate and organise. The surface of the brain gradually begins to fold. At this point, a foetus only measures about five centimetres in length.



in the hippocampus, cortex and amygdala

Your brain is incredibly

energy than a standard



Midbrain

The pattern of the brain and spinal cord is now laid out and is gradually refined, controlled by gradients of signalling molecules that assign different areas for different functions.



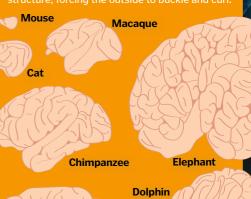
Birth

Before a baby is born, around half of the nerve cells in the brain are lost and connections are pruned, leaving only the most useful. This process continues after birth.

Why the brain is wrinkled

The brain folds in on itself to cram in more processing power

organisation of the brain is determined by underneath. This puts mechanical stress on the structure, forcing the outside to buckle and curl.



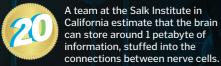
Human

ertain areas of the adult brain can continue to produce new

"Our brains contain 86 billion neurons and 180,000 kilometres of fibres'

Making memories

The brain can store around 1 million gigabytes of data



That's around 2,000 years worth of MP3 music or 223,000 DVDs. And, incredibly, it's possible to watch memories being made.

The Weizmann Institute in Israel and UCLA in the US captured memory formation in action. Patients watched clips of videos and were then

asked to recall what they'd seen. The neurons that lit up when they watched the first time lit up again as they relived the experience inside their heads - a bit like an echo.

Recent research from the US and Japan suggests that these echoes are actually stored twice - once in the hippocampus and again in the cortex. The hippocampus handles shortterm storage and gradually forgets, but as it





Self-cleaning brains

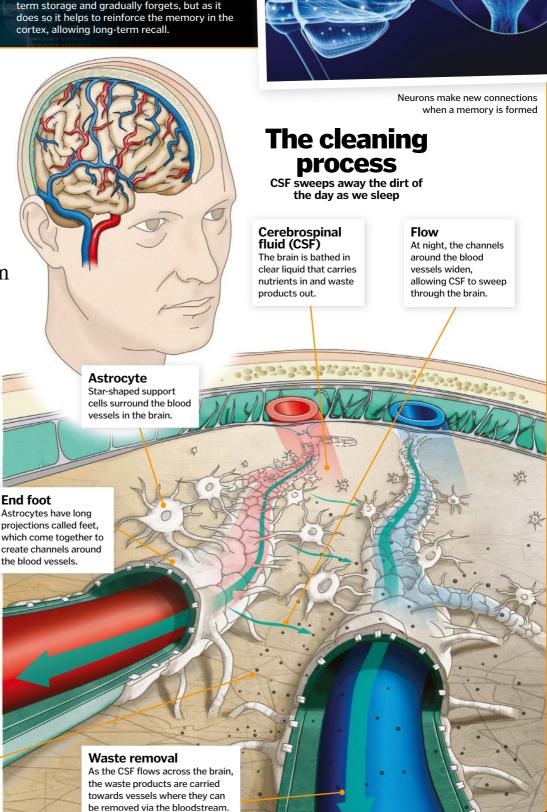
We have a built-in system to clear toxic waste from between our brain cells

Sleep is one of the brain's great mysteries, but research on mice has revealed an intriguing night time cleanup system. The brain is shielded by a barrier made and maintained by cells called astrocytes. They hug the blood vessels, controlling what's allowed in and out, and a space between the vessel wall and these cells seems to play a crucial role in keeping the brain clean.

At night, the astrocytes relax their grip and the space fills up with a clear liquid called cerebrospinal fluid (CSF). It's pushed along by the movement of the blood vessels underneath, swishing up through the astrocytes and out into the spaces between brain cells. As it passes, it picks up waste and debris, carrying the particles back towards the bloodstream so that they can be removed from the brain.

Waste

Brain cells are constantly creating waste products that can cause damage if they're allowed to build up.







Mind reading

Thoughts are electricity, and that means that they can be detected and decoded

the brain, and researchers are developing ways to decode the messages. It works by using a computer that can learn the patterns that the signals can then be used to control a prosthetic,

field is moving so quickly that even big companies like Facebook want in on the action. In 2017, Mark Zuckerberg announced that the you type straight from your brain about phone". They're also working on a skin sensor mimicking what the ear does with sound.

Mind over matter

Sheer brainpower drives the healing impact of the placebo effect

Placebos are an important part

of testing new treatments. Before new medicines or procedures hit the clinic, they are compared to a pill, patch or injection that doesn't contain any active ingredients. Neither the doctor nor the patient know which is which, helping to prevent bias. But the brain is a powerful thing, and just thinking you're getting treatment can make you feel better - or give you side-effects.

One of the most famous studies, led by Jon Levine in 1978, attempted to find out what was happening. He and his team gave placebo 'painkillers' to patients after wisdom tooth extraction. Their studies revealed that the pain relief the patients experienced was actually down to the release of their own natural painkillers - endorphins.

This strange effect can't cure cancer or get rid of asthma, but, with a little help from sugar pills and saline injections, your brain can change the way you feel.

"Just thinking you're getting treatment can actually make you feel better"



It's all in your head The power of the mind can do

amazing things

can provide pain relief by stimulating endorphin release



and blue tablets are associated



Of people think orangecoloured tablets taste sour

Placebo injections are more effective than placebo pills

placebos vere shown to help sleep disorders



MRI scanners reveal the inner workings of the brain



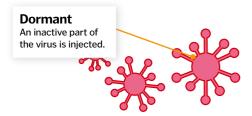
Vaccines

How we can encourage the body to prepare an army of antibodies to fight disease

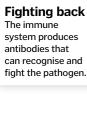


When foreign bacteria, viruses or other pathogens enter the body, the immune system responds by producing molecules called

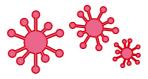
antibodies, which recognise and bind to the foreign cells. A vaccine contains a weakened, dead or inactive part of a pathogen, which triggers the immune system to produce antibodies without causing illness. The harmless invaders are eliminated, but some antibodies remain. Should the real disease ever appear, the antibodies will be ready to destroy it.













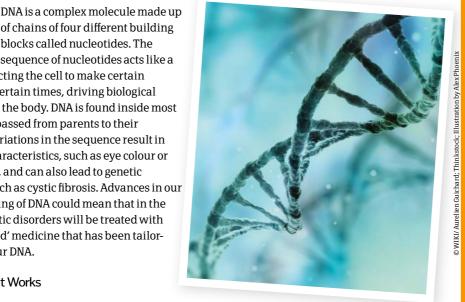
Prepared

If the real disease appears, the body can quickly produce these antibodies again.

DNA

The incredible instruction manual packaged inside our cells

of chains of four different building blocks called nucleotides. The sequence of nucleotides acts like a code, instructing the cell to make certain proteins at certain times, driving biological processes in the body. DNA is found inside most cells and is passed from parents to their children. Variations in the sequence result in different characteristics, such as eye colour or blood group, and can also lead to genetic disorders such as cystic fibrosis. Advances in our understanding of DNA could mean that in the future, genetic disorders will be treated with 'personalised' medicine that has been tailormade for your DNA.



Hidden



How numbers, patterns and ratios shape nature



Fibonacci Sequence



The ratio between subsequent numbers in the Fibonacci Sequence (close to 1.618) is known as the





Symmetry

of a snowflake to the vast structure of the Milky Way.



Stem cells

The cells that are full of potential and replenish the body's specialised tissues



Stem cells are the source of every tissue and organ in the body. Inside an embryo a cluster of stem cells continuously divides. With each

division the resulting cells develop different characteristics that mean they can perform specialised functions, a process known as differentiation. Eventually, these cells will go on to form skin, muscle, bone and every other part of the body. Stem cells can also divide to produce identical copies of themselves, so the body's supply of stem cells never runs out. This property is known as 'self-renewal'.

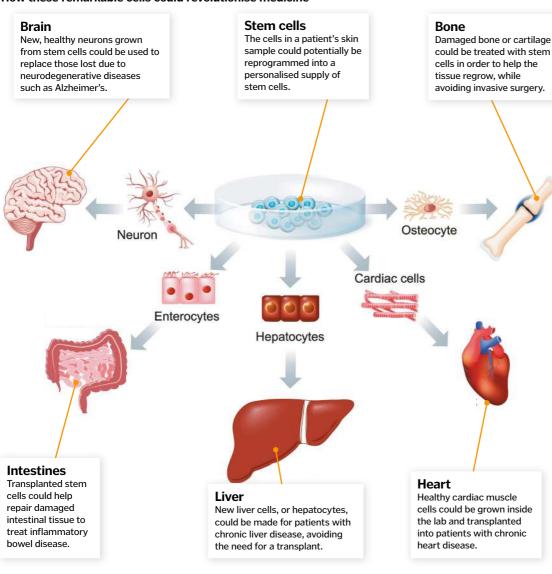
Even a fully grown organism needs a constant supply of new cells to grow, repair damage or just keep functioning as normal. Many types of cells with specialised functions – such as red blood cells, neurons or skeletal muscle fibres – are unable to divide and replace themselves. Instead, the body has a reservoir of stem cells ready to divide and develop into the cell type that is required. The two key abilities of stem

cells – differentiation and self-renewal – mean they could be incredibly useful for studying and treating disease.

In the past, stem cell research has been seen as controversial due to the use of embryonic stem cells, usually taken from embryos left over from fertility treatment. However, more recently, scientists have developed new ways of growing stem cells in the lab, opening up the possibility of exciting new treatments, from building bones to replacing damaged neurons.

What could stem cells do?

How these remarkable cells could revolutionise medicine



Types of stem cell

Totipotent

Found in: Zygotes
Able to develop into an entire organism, plus the

Pluripotent

Found in: Embryos
Able to develop into any of
the cell types inside the
adult body

Multipotent
Found in: Tissues, organs and
bone marrow
Produce the cell types found in

"A reservoir of stem cells is ready to divide and develop into any cell type"

Making stem cells in the lab

He only flatural pluripotent stem cells are those found in embryos. However, in 2006, Japanese scientist Shinya Yamanaka found a way to 'reprogramme' specialised cells found in adults, transforming them into stem cells. Starting with skin cells, Yamanaka was able to reverse the cell differentiation by adding four key genes. The resulting cells were named induced pluripotent stem cells, or iPSCs.

Already, the use of iPSCs in research has enhanced our understanding of genetic conditions including Parkinson's, muscular dystrophy and Down's syndrome. Although there are still technical hurdles to overcome, iPSCs offer the potential to treat many genetic and degenerative diseases by replacing damaged cells with healthy new ones.



Namy; Thinkstoc

How It Works | 033



The Large Hadron Collider

The huge machine helping scientists to uncover the structure of the universe

is a physics experiment on a phenomenal scale. The 27-kilometre tunnel is the world's largest particle accelerator, a powerful machine that could help us to understand the fundamental laws of nature. But although the setting is huge, the science is very small indeed; the LHC provides a peek inside the nucleus of an atom, which is made up of particles that are less than a trillionth of a millimetre across.

The Large Hadron Collider, or LHC,

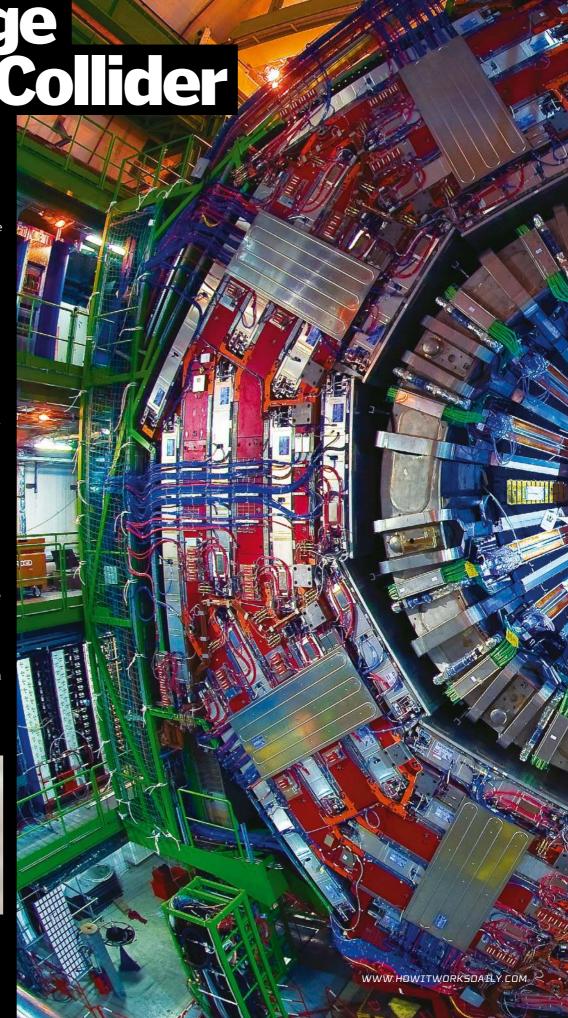
Inside the LHC, these subatomic particles, or protons, are fired at each other at high speed using electromagnets, producing millions of proton collisions per second. These are captured by sensitive detectors and give scientists an insight into the conditions that existed in the fraction of a second after the Big Bang.

The LHC is one of several particle accelerators belonging to the European Organization for Nuclear Research, or CERN. The accelerators are used in succession to boost the speed of the protons until they reach almost the speed of light. Many different projects are based at the accelerator complex at CERN, including the ATLAS and CMS experiments that resulted in the Higgs boson being identified in 2012.

The LHC first powered up in 2008, but the construction work didn't stop there. The collider gets switched off for a while each year so that essential repairs and upgrades can take place. In 2017, one of the LHC's detectors, the Compact Muon Solenoid, or CMS, underwent a complex upgrade on its pixel detector, which will allow it to capture particle collisions in even finer detail.



Scientists conducting a 'heart transplant' to replace the pixel detector at the core of the CMS detector in March 2017

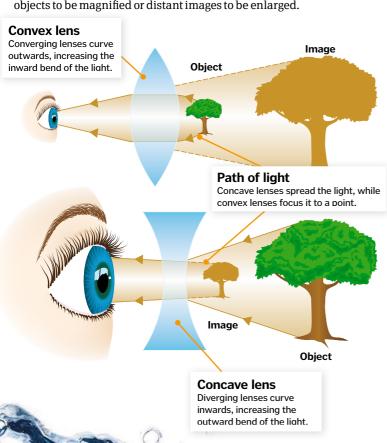


Lenses

Bending light allows us to study the smallest cells and the furthest galaxies

Light bends as it passes through materials of different densities. As it enters a more dense material, it is deflected towards the 'normal', an imaginary line at 90 degrees to the surface, but as it moves into a less dense material it bends

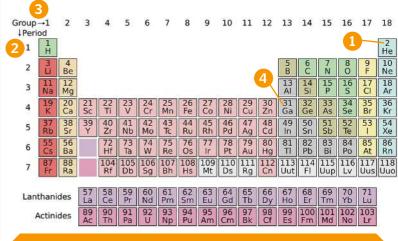
away. This is the basis of lenses. Adding a curve changes the direction of the normal, altering the amount that the light is bent and allowing tiny objects to be magnified or distant images to be enlarged.



Mendeleev's periodic table

A Russian chemist cracked the chemical code and predicted unknown properties

In 1860, just 60 elements had been found, and no one knew how they should be organised. Dmitri Mendeleev lined the elements up by atomic mass and noticed that similar properties kept reappearing in the same sequence. A soft, very reactive metal would be followed by a shiny, less reactive metal. And several elements later, a highly reactive, salt-producing non-metal would appear. He arranged the elements into rows called 'periods', with similar elements stacked below each other in columns called 'groups'. When elements appeared in the wrong order he swapped them around. If no element fitted into a column or row, he left a gap and made a prediction.



1. Atomic number

The elements line up in order of atomic number (the number of protons in the nucleus of

2. Period

After a set interval, El he properties of control he elements start so repeat. At this or repeat al arranged on a new with the properties of the properties

3. Group

column share similar properties The first are the alkali metals, which are all

4. Predictions

Mendeleev correctly predicted the weight, density, melting point and valency of three elements, including

Water

The weird chemistry of water is essential for life as we know it

It resists temperature change

It takes 4.2 joules of energy per gram to raise water temperature by 1 degree Celsius, preventing the oceans from evaporating.

It's the universal solvent

Polar molecules (with partial positive and negative charges) dissolve in water, enabling the chemistry of life.

Ice floats

When water freezes, the molecules move apart, reducing its density. This stops rivers and lakes freezing solid.

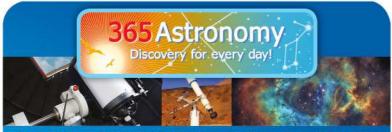
It's sticky

Water molecules cling to each other and to surfaces, creating surface tension and capillary action.

It should be a gas

Water molecules are smaller than carbon dioxide, but they hold together as a liquid thanks to hydrogen bonds.

skstock: Illustration by JoSmolaga: Dixaba



FRIENDLY ADVICE & WIDE RANGE OF PRODUCTS: YOUR ONE STOP SHOP FOR OPTICAL GOODS

- + Telescopes & telescope mounts for beginners, experienced amateurs & professionals + CCD & DSLR cameras, astrophoto accessories &
- mobile tracking mounts for enthusiasts and scientists
- Binoculars, spotting scopes & tripods for nature
- Microscopes for students, science labs & amateur



Call 020 33 845 187 between 9am - 8pm 7 days a week. www.365astronomy.com



Recycle your magazine and seven days later it could come back as your newspaper.

www.recyclenow.com

(**→**recycle The possibilities are endless techcamp .org.uk

Inspiring Tomorrow's Inventors



EXCLUSIVE NEW COURSES



Turn a toy into a fully programmable 'bot in **Robot Brain Surgery**



your own gadgets in **Gadget Factory**



Build advanced robots and battle them in

Robot Inventor



HiFi audio system in **Bluetooth Speakers**



Build & Fly Your Own Advanced Drone in Quadcopters





Design your own games and game art in

Game Design 1, 2 & 3

NEW VENUES for 2017 ...



- Abingdon
- Coventry
- Chelsea
- Harrow
- Weybridge
- Winchester

Come as a day camper or join hundreds of other young people from around the UK and overseas at our flagship residential camps where you also spend evenings playing laser tag, disassembling electronics and even have your own en-suite room.

Want to Know More?

Tech Camp is the UK's original camp of its kind and remains the only one specialising in teaching coding through advanced take-home projects. It's perfect for creative youngsters who like making things (or taking them apart!) or show those who are forever playing games how to start designing their own.

We have tutors from institutions like Cambridge & Imperial, maximum groups of eight, and exclusive courses not available anywhere else.

www.techcamp.org.uk info@techcamp.org.uk 0118 380 5678



In making the most distant and exotic locations ever more accessible, air travel continues to change the world

IT'S THE SAFEST WAY TO TRAVEL

There are just 0.07 fatalities per billion passenger miles travelled by air. For motorcycles, the figure is 213.

Fuel-efficient

The tanks in the wings might contain 126,000 litres of fuel but the 787 is 20 per cent more fuelefficient than the 767 it replaces.

· minimum

Composite materials

Unlike its predecessors, the 787 uses lightweight composite materials for the fuselage, wings and most other airframe components.

Commercial airliners

The passenger planes that enable us to cross oceans and continents with ease



Until the 1950s, the state-of-the-art in inter-continental travel was the ocean-going passenger liner, but it wasn't exactly fast. Atlantic crossing

times might have improved from two weeks in 1838 to 3.5 days by 1952, but passages to Australia never took much less than a month. All this changed with the introduction of airliners and,

in particular, the jet airliner. The world's first commercial jet liner, the de Havilland Comet, was built in Hertfordshire, England, and entered passenger service in 1952. It reduced the journey time from London to Johannesburg to under 24 hours.

Over 60 years of development of commercial airliners has brought us higher speeds, longer

ranges, greater capacities and improvements in efficiency. From just 36 passengers in 1952, the twin-decked Airbus A380 can now accommodate up to 853 passengers, and from a maximum range of 5,350 kilometres at the dawn of jet passenger travel, today's record holder is the Boeing 777-200LR, which can fly 21,601 kilometres without refuelling.







enable planes to travel faster and further

They might cost tens of millions of pounds, and they might contain tens of thousands of parts but, at a fundamental level, the operation of

a jet engine is easy enough to get your head around. According to jet engine manufacturer Rolls Royce, four steps - suck, squeeze, bang and blow - are all that's needed to get you airborne.

General Electric's GE90 is the most powerful jet engine in the world, capable of producing 568,927 Newtons of thrust

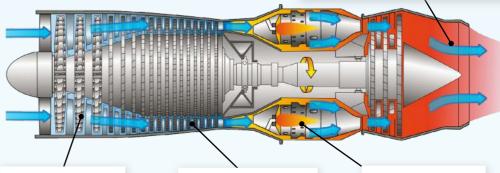


Inside the jet engine

The secrets behind the wonder of flight that powers most commercial airliners

Blow

Exhaust gasses and air are blown out of the engine to propel the aircraft forwards. The escaping gasses power a turbine that is used to turn the earlier fan blades and compressor.



Suck

Rotating fan blades suck air into the engine; more than a ton per second in the largest engines.

Squeeze

The air is squeezed by a multi-stage compressor to a fraction of its original volume and, in so doing, heats it up.

Bang

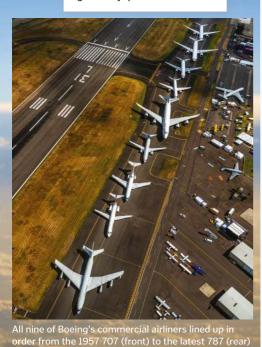
Super hot air is mixed with fuel and ignited to generate exhaust gasses at thousands of degrees.

Quieter engines

The exhaust duct cover has a chevron pattern to improve mixing of exhaust and air, making the 787 significantly quieter inside and out.

What makes the 787 more efficient and quieter than its predecessors?

Boeing 787



VTOL technology

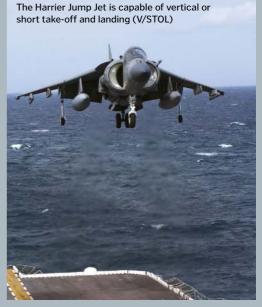
Powerful engines can allow jets to take off without a runway

Helicopters take off and land vertically, so they're not reliant on airports, but fixed wing aircraft offer increased speed and range. VTOL aircraft – vertical take-off nd landing – offer the best of both worlds. hese fixed-wing aircraft are mostly operated y the military and there are two main types in peration today.

operation today.

The Harrier Jump Jet is a single-engine jet fighter, but the thrust from that engine is directed through four nozzles. The nozzles point downwards for take-off and landing but rotate into a horizontal position for forward flight.

The V-22 Osprey, on the other hand, has a turbo-prop engine on each wing. For take-off and landing these are angled vertically, making the aircraft a twin rotor helicopter. For normal operation these are angled horizontally, just like any other propeller-driven aircraft.





The HondaJet

The luxury private plane improving efficiency with its innovative design

The HondaJet has two engines and seats four passengers and, in that respect, is similar to several other small executive jets. Here the

similarity ends, though, because unlike nearly all other jet aircraft, those two engines are mounted on pylons above the wings.

Commonly, business jets have fuselagemounted engines because mounting them

under the wing – as they are on larger jet aircraft - would place them too close to the ground. But Honda has broken the mould and shown that an above-the-wing design offers several advantages. First, by removing the engine mountings from the fuselage, cabin space is increased. Second, it allows a natural laminar flow, thereby reducing drag. This leads to improved efficiency and a quieter cabin.



AIRBORNE POPULATIO

been estimated that over 00,000 people are in the air at any given moment in time.

Over-the-wing engines

This unusual engine position is, perhaps, the HondaJet's most innovative feature, offering advantages in efficiency and comfort.

A high-tech private jet

changing luxury air travel

Spacious cabin

Thanks to moving the engines from the fuselage, the four-passenger cabin is a claimed 'best in class' for legroom.

Large winglets

High aspect ratio wings reduce drag but also reduce fuel storage. Large winglets reduce drag while maximising fuel tank volume.

Thrust

With an engine thrust of 15,876kg, the F-22 can reach a top speed of 2,410km/h and altitudes over 15,240m.

Supersonic trave

Breaking the sound barrier to dramatically reduce journey times

Concorde made history in 1977 by cutting the flight time between London and New York from eight hours to 3.5. It flew at more than twice the speed of sound, with a cruising speed of almost 2,200 kilometres per hour. This was achieved using four specially developed Rolls Royce Olympus engines, but it was also necessary for the aircraft to fly at an altitude of 17,000 metres to achieve the benefits of lower air resistance. The characteristic delta wing was also key.

Concorde was one of only two supersonic airliners, the other being the Soviet Tupolev Tu-144, and both are now grounded. The failur of Concorde is generally attributed to it being noisy, polluting and expensive – the first four aircraft cost £1.13 billion (\$1.45 billion) to build But could today's technology make a success of supersonic flight? US-based company Boom Technology certainly thinks so. Its planned XB-1 will carry 55 passengers to anywhere in the world within 12 hours for the cost of an ordinary business class ticket.

Despite being withdrawn from service 14 years ago, to many, Concorde represents the pinnacle of air travel



Advanced fighter jets

The military aircraft pushing aeronautic technology to new heights

Some of the most technically advanced aircraft flying today are jet fighters and, if history repeats itself, sooner or later, many of the associated technologies will impact civilian aircraft. Today's latest and greatest, such as the Lockheed Martin F-22 Raptor, are referred to as fifth-generation fighters and boast some

The F-22 can cruise at supersonic speeds over long ranges, while controllable nozzles, combined with a triplex fly-by-wire control system, make it exceptionally manoeuvrable. Its Pratt and Whitney F119 engines are pretty impressive, too, providing 22 per cent more thrust with 40 per cent fewer parts than fourth-generation engines. And as a stealth fighter, the F-22 is virtually invisible to radar.

Built for stealth

Curves on the body of the jet scatter radar signals in various directions as opposed to back to the source.



Battle ready

The F-22 provides a pilot with 360-degree battle awareness thanks to its abiility to collect vast amounts of data rapidly.

Wingspan With a wingsp

With a wingspan of 13.56m and a wing area of 78.04m², the F-22 is capable of incredibly tight manouvres.

"Advancements in fighter jets can later impact civilian aircraft"

© Honda; WIKI; Alar



Steam power

Steam may not have started the Industrial Revolution, but it did drive manufacturing and transport into the modern age

used to pump water out of tin and coal mines, but they often broke down or exploded. It wasn't until the second half of the 18th century that James Watt introduced design improvements that would make steam engines viable power sources for factories manufacturing textiles and other goods. Thereafter, production wasn't dependent on moving water to drive machinery and could be centralised in areas where a large workforce was available.

Early steam engines were primarily

Complementing this shift was the development of steam-driven transport. In 1804, a steam engine designed by Richard Trevithick started carrying freight and workers along rails at a Welsh ironworks. It was George

Stephenson's locomotive, however, that showed the world that steam was better for hauling heavy cargo than horses. That train took its first combined load of coal, flour and passengers along the new Stockton and Darlington Railway in 1825. Subsequent expansion of the rail network stimulated the further growth of Britain's industrial towns; trains could supply

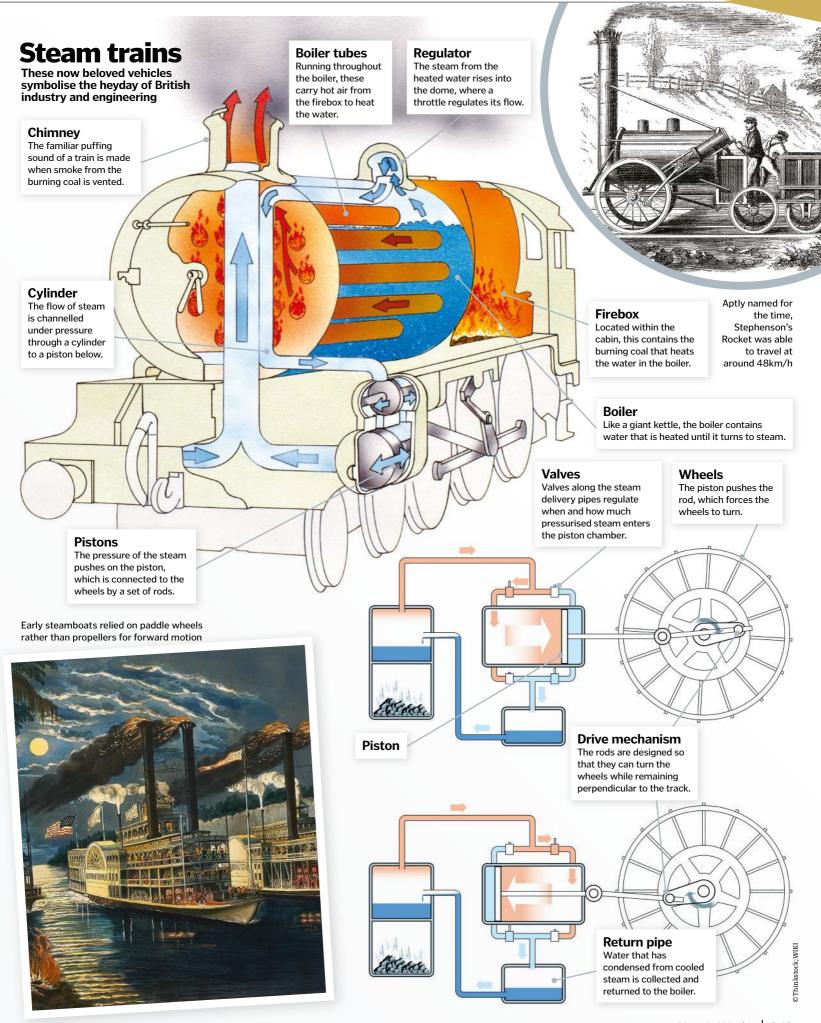
"The expansion of the rail network stimulated the growth of Britain's industrial towns"

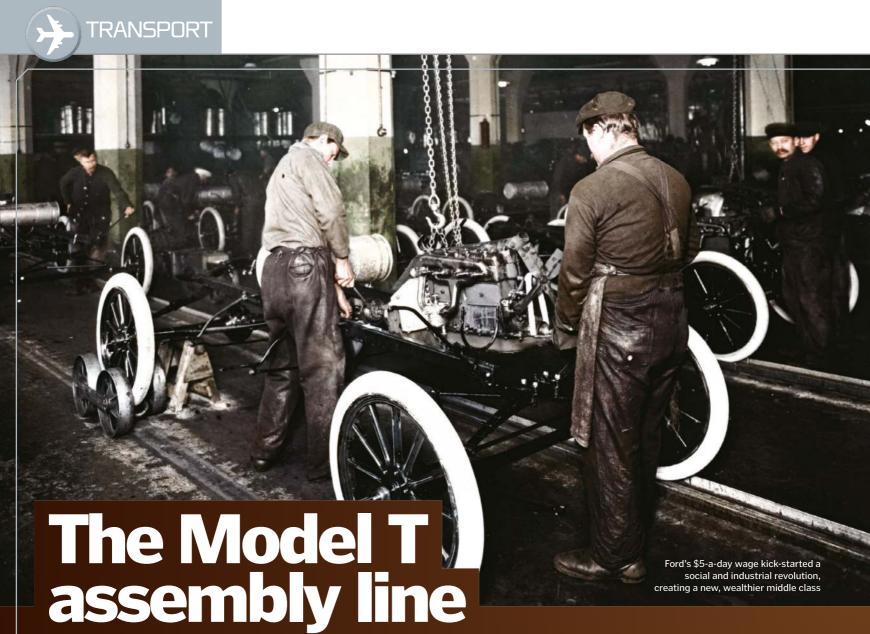
The Liverpool and Manchester Railway made moving freight between the cities a much quicker process

raw materials and distribute finished products quickly enough to satisfy demands for mass production from a growing population.

Across the Atlantic, meanwhile, American manufactured goods were moving up the country's rivers on steamboats built on designs pioneered in the early 1800s by Robert Fulton. Yet what really put the new industrial nations on the world map was the advent of transatlantic shipping. Ships such as Isambard Kingdom Brunel's SS Great Western, which took its maiden voyage from Bristol to New York in 1838, showed that steam could get people and products far beyond the countries in which they originated much quicker than sails. Ship building boomed, and the stage was set for the globalisation of trade.

042 How It Works





Henry Ford's pioneering manufacturing process put the world on wheels



Before Henry Ford opened the first moving assembly line on 7 October 1913 at the Highland Park Assembly plant in Michigan, car

manufacturing was an incredibly slow and costly process. Ford's ambitious goal was to produce the highest number of cars at the lowest possible cost and in the shortest amount of time.

In the first rudimentary assembly line, an empty chassis was pulled across the factory floor using a rope and winch, with 140 workers positioned at various points along the 45-metre line to install the car's 3,000 different

components. Each worker was trained to perform one particular task well, such as installing a radiator or a light, before the vehicle was moved on to the next station to have the next fitting attached.

The simplicity of the production line allowed unskilled employees to be hired, dramatically cutting the cost of employing solely skilled workers who would demand a much higher wage. This meant that Ford was able to increase the wages he paid his staff, which rose from \$2.34 to \$5 a day, a rise of more than double and one that made a hugely positive social impact.

The assembly line changed the face of the automobile industry and was continually refined to improve efficiency as much as possible. The Model T was the first vehicle to be produced with this method and the car's price soon fell from \$850 to less than \$300. Ford's template fast became the standard and, for the first time, a comfortable and reliable car was now widely available and affordable to the average American, cementing the Model T's intended reputation as a 'car for the masses'. Car ownership boomed and the age of the automobile began.

Ford's assembly line

The production process and components that created the famous Model T

Rails

The chassis was moved along the production line on rails before the wheels were added.

Component delivery

Parts were delivered to workers' stations by chutes and feeder lines.

Dashboard, power system and steering installation

Contrary to other US vehicles at the time, the Ford Model T featured the steering wheel on the left-hand side, which became the norm.

Suspension and axle installation

The Model T featured two leaf springs, one across each axle.

Engine and fuel tank installation

The single-block engine design became an industry standard.





An estimated 18.5 million Model Ts were sold worldwide



Ford declared that he would "build a motor car for the great multitude"

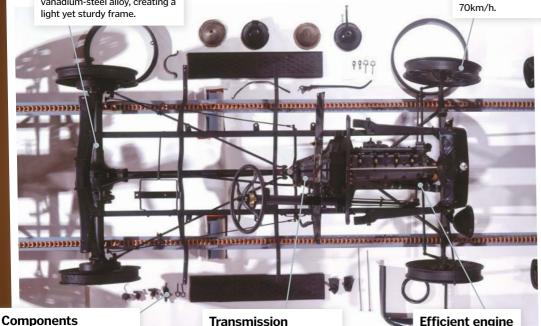
A motor for the masses

Light and strong

The chassis was made of a vanadium-steel alloy, creating a

The simple mechanics that helped a nation to get behind the wheel

Fast commute The Model T could reach top speeds between 65 and 70km/h.



"Ford's goal was to produce the highest number of cars at the lowest possible cost and in the shortest amount of time"

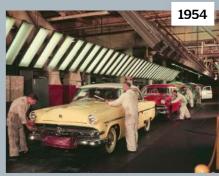
The vehicle's movement was

controlled by two forward

gears and one reverse gear.

The evolution of success

The Ford Motor Company's assembly ines continued to improve







Bonnet installation

Painting the body

For many years the Model T was only offered in one colour. Ford remarked, "Any customer can have any colour he wants so long as it's black.

Upholstering and varnishing

The wooden parts of the body were varnished and the leather upholstery added.

Body and chassis fixed together

The four cylinder

engine was neatly

cast in a single block.

Finishing touches

The last details were added before supervisors checked the car and engine tests were performed.

Wheels and radiator installation

Workers

The parts fitted on the main

elsewhere in the factory

assembly line were produced

Workers at their stations performed the same task on each car, meaning unskilled or low-skilled labourers could be employed.

Fender installation

To complete the chassis, the fenders were added and the radiator and petrol tank were filled.

Bodywork chain

The body of the car was put together on a second floor. The completed section would be lowered onto the chassis via a ramp, arches and ropes.



Electric cars

How truly reliable eco-friendly automotive travel is becoming a reality

While the first small-scale electric car model was created as early as 1828, it's fair to say they haven't always had the best press. Expensive and often unreliable, as recently as 2001 the furthest one was able to travel was around 130 kilometres (GM's EV1). Despite concerns about global warming, high costs meant electric cars failed to truly take off.

Tesla's Model S is one of

the world's best-selling plug-in electric cars

046 How It Works

in 1997 when the Toyota Prius - the world's first mass-produced hybrid passenger car - was first released in with a nickel metal hydride battery, it became the best-selling hybrid of the decade.

But this was just a foreshadowing.

However, things began to change Japan before going global. Equipped

In 2006, Silicon Valley-based Tesla Motors began producing vehicles that could travel over 320 kilometres on a single charge. Chevy and Nissan soon followed suit, and investment by the US Energy Department has allowed companies to cut battery costs by about 50 per cent while still improving power, energy and durability. Today, in the US alone there are more than 234,000 electric vehicles and 3.3 million hybrids.

Maglev @ trains



Why Japan's magnetic locomotive is a modern-day miracle

If you've never seen a train fly then you clearly haven't seen Japan's maglev trains. Thanks to electrically charged magnets that allow it to hover ten centimetres above the tracks, maglev (short for 'magnetic levitation') trains are able to move at much higher speeds than conventional trains due to the lack of friction. A Japanese maglev set a new speed record during a test when it hit 603 kilometres per hour.





Planet Earth Education

Why study Astronomy? How does Astronomy affect our everyday life?

- The Sun provides our energy to live and is used for timekeeping.
- The Moon causes eclipses whilst its phasing determines the date for Easter Sunday.
- Constellations can be used for navigation.
- Astronomy is one of the oldest sciences.

Planet Earth Education is one of the UK's most popular and longest serving providers of distance learning Astronomy courses. We pride ourselves on being accessible and flexible, offering attractively priced courses of the highest standards. Students may choose from five separate Astronomy courses, suitable for complete beginner through to GCSE and first-year university standard.

Planet Earth Education's courses may be started at any time of the year with students able to work at their own pace without deadlines. Each submitted assignment receives personal feedback from their tutor and as there are no classes to attend, students may study from the comfort of their own home.

Of paramount importance to us is the one-to-one contact students have with their tutor, who is readily available even outside of office hours. Our popularity has grown over several years with home educators using our courses for the education of their own children, many of whom have obtained recognised science qualifications at GCSE Astronomy level. With each successfully completed Planet Earth Education course, students receive a certificate.

Visit our website for a complete syllabus of each available course, along with all the necessary enrolment information.

Courses available for enrolment all year round.

To 0161 653 9092 www.planeteartheducation.co.uk











A CLOSE ENCOUNTER







The Coral Triangle

Covering 6 million square kilometres, this the most diverse marine ecosystem in the world



Connecting six nations, this huge 'triangle' of vibrant coral reefs is of incredible importance for ocean and human life alike.

These colossal reefs are teeming with life thanks to the huge amount of space for colonisation, specialisation and evolution and, of course, the promise of food. The sheltered reefs are also essential spawning and nursery grounds for migratory species that then range across the rest of the world's oceans.

Alongside marine life, humans also depend heavily on the Coral Triangle. The reefs are natural barriers that offer protection from storms in the Pacific. They also provide food and essential sources of protein for the islands and support industries such as tuna fisheries and the hugely lucrative tourist industry.

But this crucial ecosystem is under threat. Thanks to overfishing, destructive fishing

methods, bycatch and global warming, the reefs and the vast amount of life that they support are in need of conservation like never before.



Hard coral secretes a skeleton of calcium carbonate, the stony, reef-building substance that supports entire ecosystems

"The sheltered reefs are also essential spawning and nursery grounds for migratory species"











billion cubic metres





Svalbard Archipelago

Situated between Norway and the Arctic, these islands host some unique wildlife

Thanks to a mix of environmental parameters and different habitats, this group of Arctic islands are home to some incredible animals.

In summer, when the ice and snow retreats, thousands of seabirds flock to the islands to feed on the rich fish pickings. Year-round residents include walruses, narwhal and plenty of seals, and when the sea ice arrives in the winter, polar bears can be seen on the prowl. In the winter snow, arctic hares and foxes sport bright white coats for camouflage.





"Year-round residents include walruses, narwhal and seals. When the sea ice comes, polar bears can be seen on the prowl" Often found basking on the shore, the marine iguana feeds almost exclusively on marine algae WWW.HOWITWORKSDAILY.COM



The Galápagos Islands

This archipelago of thirteen major islands is a 'showcase of evolution' both above and below the water

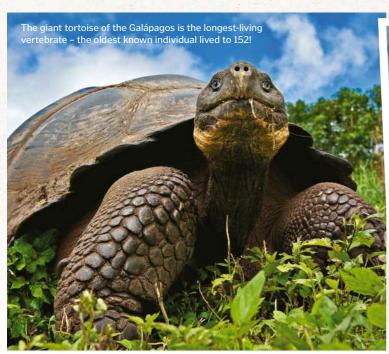
Around 1,000 kilometres into the Pacific Ocean from the Ecuadorian coast, the Galápagos Islands are a hive of endemic species. There are 13 major islands, five of which are inhabited by wildlife found nowhere else in the world.

Thanks to the confluence of three ocean currents, marine animals such as the blue-footed booby, marine iguana, Galápagos fur seal

and Galápagos penguin thrive here. On land, plants such as mangroves, cacti and flowering shrubs bloom, while the ancient Galápagos tortoise roams the islands, sharing its home with many finch species made famous by the work of Charles Darwin. The sheer remoteness of these islands has allowed life to flourish independently, with evolution undisturbed by anything from the mainland.



The Sally Lightfoot crab is a total scavenger, feeding on the organic debris of the Galápagos beaches





© Alamy; Get







The Sundarbans mangrove forest

One of the world's largest mangrove systems is a haven for some unique and endangered species

Threats

This delicate ecosystem is threatened by deforestation, agriculture and the inflow of sewage and industrial pollution.

River delta

The salt-loving mangrove trees thrive on the tidal waterways of the Ganges-Brahmaptura-Meghna River Basin.

Endangered species

These thriving forests are home to the last surviving population of mangrovedwelling Royal Bengal tigers.

The Sundarbans are home to Earth's largest crocodilian - the saltwater crocodile

Nursery grounds

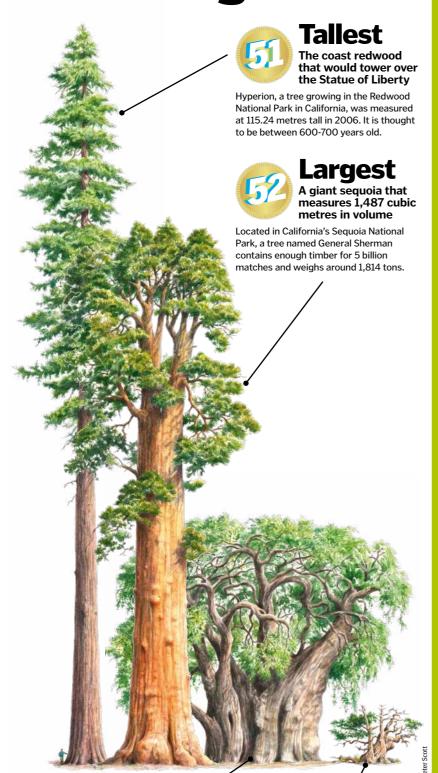
The deep mangrove roots provide sheltered waterways and protection, making the Sundarbans an ideal nursery ground for many important marine species, such as tiger prawns.

Bay of Bengal

The Sundarbans forest covers a cluster of islands in the Bay of Bengal, spanning 10,000km² over India and Bangladesh.



Amazing trees





An unnamed tree in Oaxaca, Mexico has a circumference of 36 metres, equivalent to ten medium-sized cars placed end to end in a circle.



Oldest

The bristlecone pine that was as old as Stonehenge

When a 5.1-metre tall tree called Prometheus was cut down from Mt Wheeler in Nevada in 1963, it was found to be approximately 5,200 years old.

55 Whale song

These marine mammals communicate with mysterious and complex melodies

n 1971, biologists analysed underwater recordings and found that the vocalisations made by humpback whales were repeated patterns of sound and so could be considered 'songs'. Several whale species, including blue and bowhead, have songs, but humpbacks are the best studied. The males in a particular population sing the same songs, which are constantly evolving, and these tunes can be shared between nearby whale populations. The reason why whales sing is still a mystery. The leading theory is that songs are for courtship rituals, as males will often sing at breeding grounds, but it is also possible that whales sing to navigate as a form of long-distance echologration across the ocean.



56 Snowflakes

The process a snowflake goes through to become symmetrical and totally unique

hen a very cold water droplet freezes onto a pollen or dust particle in the sky an ice crystal forms. Water vapour freezes onto this crystal as it falls, building new crystals that appear as arms. Snowflakes are symmetrical because their constituent ice crystals reflect the internal order of the water molecules as they solidify. Temperature and air humidity determine the crystal's shape as it falls, and as such, all snowflakes are unique because no two flakes fall in exactly the same path under the exact same atmospheric conditions.





Tectonic plates

The face of our world as we know it was formed by the movement of vast floating islands

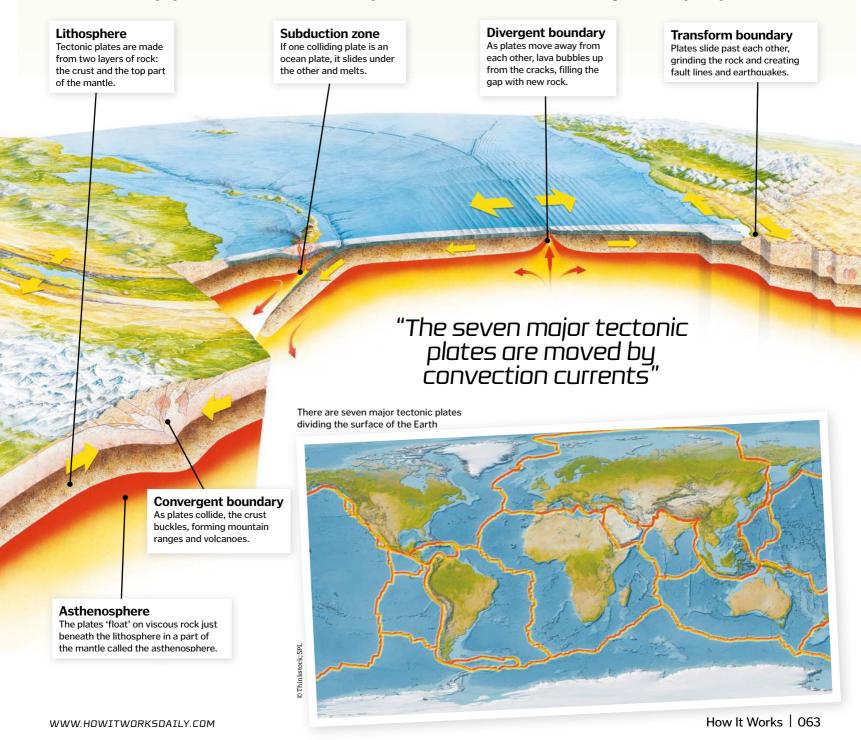
The lumps and bumps that coat the surface of our planet were once thought to be the effect of shrinkage. Like the cracked surface

of a cake, scientists imagined that Earth had crumpled as it cooled, leaving behind deep valleys and tall mountains. But Alfred Wegener had another idea. To him, the continents looked like puzzle pieces that had slowly drifted apart. Decades after he first proposed the idea, it became clear that the continents sit on a series of moving plates that shift gently over the surface of the planet.

The outer part of the Earth, known as the lithosphere, is made from two rocky layers: the crust and the top of the mantle. Beneath the lithosphere is a layer of hot, viscous rock called the asthenosphere. It's so compressed that it stays solid but so close to its melting point that it flows like liquid.

The lithosphere is divided into seven major tectonic plates, which slip over the asthenosphere as convection currents stir the molten rock below. They creep across the planet at a rate of up to ten centimetres per year, adding up to vast changes in the shape of the land.

Millions of years ago, the continents were all connected. Today, they are separated by oceans, with mountain ranges, valleys and fault lines marking where the separate plates collided.



Nature's light shows

Discover the living creatures and atmospheric conditions that can create some of the most spectacular illuminations on Earth

Lightning

Collisions between water droplets and particles of ice in storm clouds create a strong electric field, which separates atoms into positively charged protons towards the top of the cloud and negatively charged electrons towards the bottom. Eventually the charge builds up so much that electrons shoot towards the protons within the cloud or towards the positively charged ground in a flash of lightning.

Auroras

In space, charged ion and electron particles

are constantly escaping from the Sun's gravitational field and travelling towards Earth at high speed. Most of them bounce off the Earth's magnetic field, but some are funnelled through its weak spots by the North and South Poles. They then collide with oxygen and nitrogen atoms in the Earth's atmosphere, causing them to give off particles of light called photons. Depending on where the collision takes place in the atmosphere, these photons appear as different colours.

Bioluminescent phytoplankton

Various species of phytoplankton produce light, but the most common are dinoflagellates. Movement of predators within the water likely starts a chemical reaction, which causes a protein called luciferin to produce a bright blue light. This is thought to act as a form of defence against predators.



064-066

A recordbreaking migration

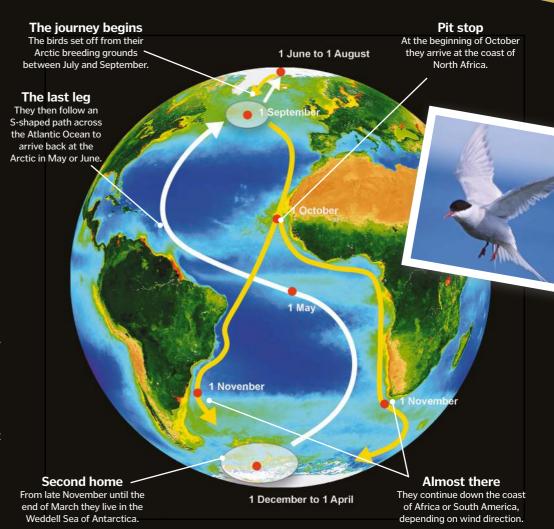
The tiny birds that can travel the equivalent of two trips around the world each year

After spending the northern spring and summer months along the northern coasts of Eurasia and

North America, Arctic terns travel south to experience a second summer in Antarctica. Then, when the southern autumn arrives, they travel back up north again to breed. This epic pole-to-pole migration is the longest of any bird and has recently been mapped by fitting the animals with tiny trackers. One bird was found to have made a 96,000-kilometre round trip between the Farne Islands in Northumberland, UK and Antarctica, the longest

Over its lifetime the tiny bird, which weighs less than an iPhone, could fly as far as 3 million kilometres, the equivalent of nearly four trips to the Moon and back!

migration ever to be officially recorded.



Diamonds

Find out how carbon atoms form crystal-clear diamonds



How It W

Diamonds are made of carbon, the same element that constitutes grey-black graphite. They owe their transparency to their unique

formation process, which affects the arrangement of their atoms. About 160 kilometres below the Earth's surface, the combination of extreme heat and pressure allows carbon atoms to bond together, such that each atom forms a covalent bond to four others. This structure allows light to pass straight through and is very strong, contributing to the

ruptions later transported material from the mantle to the Earth's surface at high speed, helping to preserve the diamond's form.

Pufferfish crop circles

How such a small fish can create such large patterns



These stunning patterns on the seafloor were a mystery – until a new species of pufferfish was

discovered. The males of the species create intricate patterns by flapping their fins to disrupt sand sediment. After working nonstop for about a week, females come to inspect, and if they like what they see, they'll mate with the male. It's a fascinating ritual made all the more impressive given the size of the fish – around 12 centimetres long – compared to the size of the circles, which have a diameter of around two metres!

When creating the circles, fine particles are pushed toward the centre, producing a striking texture contrast tock; NPL; Thinkstock; Greenland Ins

BE INSPIRED BY NATURE

www.animalanswers.co.uk





Available from all good newsagents and supermarkets

On sale now

ALL ABOUT ORCAS & WILDLIFE OF A FARM & SWIMMING WITH SHARKS











BUY YOUR ISSUE TODAY

Print edition available at www.imagineshop.co.uk Digital edition available at www.greatdigitalmags.com















CE DIA BOR BOM

10 WONDERS OF THE ANCIENT WORLD

Take a tour of history's greatest human-made landmarks and discover how they were built



The Pyramids of Giza and the Sphinx

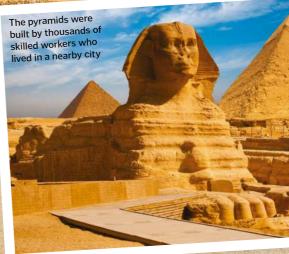
The mystery of ancient Egypt's monumental feat of engineering

the three Pyramids of Giza served as extravagant tombs for ancient Egyptian pharaohs, large enough to house everything they would need in the afterlife. The largest, constructed for the Pharaoh Khufu, consists of 6.5 million tons of stone, some in blocks as heavy as nine tons

Built between 2589 and 2504 BCE,

each. However, no one quite knows how they were moved into position.

One theory is that a system of sledges, rollers and levers were used to haul the blocks up a slope that was increased in height as the pyramid grew. Meanwhile, the Sphinx, which stands close to the pyramids, was carved out of the limestone bedrock of the Giza Plateau.





The Great Wall of China

Incredible manpower and tasty materials helped construct the world's longest wall

Although the first sections of border walls had been built in the 8th century BCE, it wasn't until 220 BCE that Emperor Qin ordered for them to be joined up as a protective barrier. He set 300,000 soldiers plus many more peasants and prisoners to work constructing the wall from stone, soil wood and even sticky rice, which helped hold the bricks together. The materials were transported to the site by hand or using wheelbarrows, ropes and animals.



Approximately 400,000 workers died during the Great Wall's construction

.196.18km

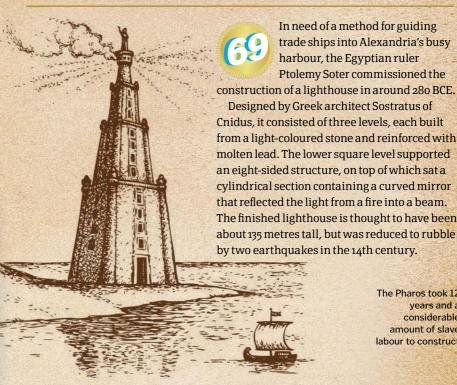
Equivalent to five times the width of the US

million tons

The tallest section is equivalent to the height of three buses

Pharos of Alexandria

The design and destruction of the world's first and most famous lighthouse



The Pharos took 12 years and a considerable amount of slave

labour to construct

The Hanging Gardens of Babylon

A towering green oasis with a somewhat misleading name

According to ancient sources, Babylonian King Nebuchadnezzar II built a luscious hanging garden for his wife in 600 BCE because she was

homesick for the beautiful vegetation of her native Media. But although vivid descriptions of the gardens were given, no physical evidence has been found, leading many to believe it never existed.

However, a more recent search has discovered that the hanging gardens may not have been in Babylon at all, but were instead built a century earlier in the city of Ninevah by King Sennacherib. It is thought they were planted on a series of terraces and an Archimedes' screw device was used to douse them with 300 tons of water a day.

"The hanging gardens may not have been in Babylon at all"

Ninevah was later known as New Babylon, which may explain the confusion over the garden's exact location

The Colosseum

Ingenious inventions and designs made the world's largest amphitheatre possible

In 80 BCE, after less than ten years of construction, Rome's enormous entertainment venue was completed. A pioneering feat of enginering, it would go on to host bloody gladiator battles, re-enactments and executions for four centuries.

The innovative four-tiered design of multiple vaulted arches provided plenty of support without adding excess weight and enabled more than 100,000 slaves to build it in simple, standardised parts. The recent invention of concrete also added strength, helping it hold crowds of more than 50,000 people at a time.

Awnings

Wooden masts supported awnings that shaded the audience from the Sun.

Seating

The tiered seating and elliptical design ensured everyone had a good view.

Crowd control

Almost 80 separate arched entrances allowed the crowd to enter and exit with ease.



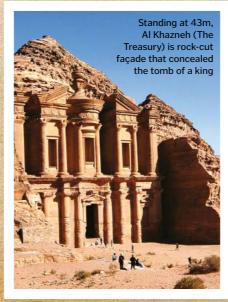
Petra

A unique 'Rose City' carved out of Jordan's desert rocks

Half-built and half-carved from the pink sandstone that inspired its colourful nickname, Petra was established as the capital of the Nabataean Kingdom in 400 BCE. As a busy trading hub, it was once home to around 20,000 people, but getting access to water was difficult in the middle of the desert.

The Nabataeans solved this problem by

The Nabataeans solved this problem by constructing an elaborate water management system featuring cisterns, reservoirs and dams that conserved seasonal rains. They chiselled their buildings out of the cliffs by carving steps into the surrounding rock, providing them with safe ledges to work from, and ensured important monuments aligned with the sunrise on winter solstice.



Banaue Rice Terraces

A giant staircase of rice fields built by hand

More than 2,000 years ago, the indigenous people of Ifugao in the Philippines came up with an ingenious method for farming on steep terrain. With no tools available, they carved a series of terraces out of the mountain, bordering them

with walls of mud and stone. They then harvested water from the forests on top of the mountain, flooding the individual fields so that rice could grow. This method of farming and sustaining the terraces has since been passed down through the generations and is still practised today.

The rice terraces can be found in the Cordillera Mountains



Machu Picchu

The amazing engineering found in the Inca's lost city

Meaning 'old mountain' in the native Quechua language, Machu Picchu stands 2,430 metres above sea level in the Peruvian Andes. Only recently rediscovered in 1911, the city was built by the Inca people in the 15th century and then abandoned 100 years later when their empire was conquered by the Spanish. As the Inca had no written language, there are no records indicating the purpose of the site, but many archaeologists believe it was a royal estate used by leaders.

Set on the steep mountain slopes, the 200 buildings were constructed using a dry-stone technique without mortar. Blocks of granite were precisely cut and tightly slotted together like a jigsaw, leaving cracks so small even a knife could not penetrate them.

"Machu Picchu stands 2,430 metres above sea level in the Peruvian Andes"



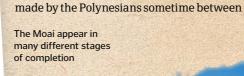
Easter Island statues

The giant stone heads that required a lot of heavy lifting

In the middle of the Pacific Ocean, almost 900 enormous statues called Moai can be found surrounding the Chilean island of Rapa Nui, the original name given to Easter Island by its Polynesian settlers. They were

the 12th and 17th century, and are thought to represent their dead ancestors.

Despite being carved out of a light, porous rock called tuff, which is formed by compacted volcanic ash, they each weigh several tons, and exactly how they were moved into position still remains a mystery.





WWW.HOWITWORKSDAILY.COM How It Works | 071



Stonehenge

A prehistoric monument helping us to uncover the secrets of the past

In the Wiltshire countryside of England stands one of the most iconic and oldest human-made landmarks in the world

Built over thousands of years, Stonehenge is the only surviving stone circle of its kind and has become a site of incredible archaeological importance. Although it has revealed a lot about certain practices of the past, the structure is still shrouded in mystery, mainly because we still can't be sure what it was built for.

The most popular theory is that it was a prehistoric temple, as the stones are precisely aligned with the movements of the Sun across the sky, which has special religious significance. What we do know is that its construction began in 3100 BCE, when a large circular ditch was dug using tools made from antlers. Around this time, the site was used for burials; in fact it's the largest late Neolithic cemetery in the UK.

In 2500 BCE, the stones were erected, having been worked into shape and smoothed using sarsen and flint hammerstones, and a few hundred years later were rearranged into their final position. Over the years many of the stones have toppled or been removed, leaving Stonehenge in its current state.

Superhenge

In 2015, scientists found what they thought was another stone monument, five times the size of Stonehenge, buried less than three kilometres away from the iconic landmark. Dubbed a 'superhenge', it was detected using ground-penetrating radar and believed to feature more than 100 stone monoliths.

However, when a dig was conducted, archaeologists instead found a series of deep pits that once held large wooden poles. The site was originally home to the people who built Stonehenge and the poles were erected when they left, perhaps as a memorial. However, they were later removed, and the pits were filled with chalk and covered over with a dirt bank



The superhenge monument featured wooden poles, not large stones as previously thought

Bluestone

The smaller stones travelled more than 250km via river from the Preseli Hills in southwest Wales and have a blueish tinge when wet.

The Henge completed

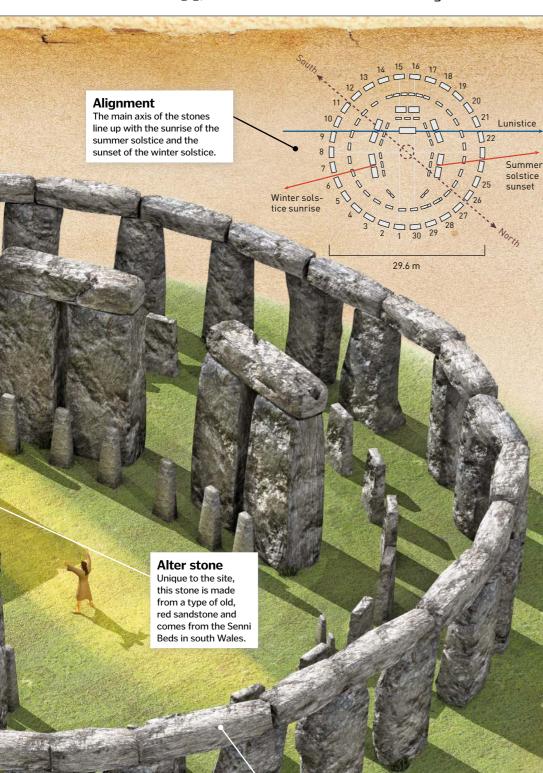
Discover how Stonehenge might have looked in 2200 BCE



The tall arches were created by fitting a horizontal lintel stone on top of two vertical stones using mortice holes and protruding tenons

Sarsen stone

These large sandstones came from the Marlborough Downs 32 kilometres away and on average weigh 25 tons each.



Lintels

The horizontal stones on top of the outer ring were tightly slotted together using tongue and groove joints.

"Stonehenge is the only surviving stone circle of its kind"

Assembling Stonehenge

How might the structure have been put in place with primitive tools?

Transportation

The stones were dragged to the site on rollers and sledges, and some even came on rafts down the River Avon.



Positioning

The stones were placed in large holes with sloping sides and lined with wooden stakes at the back.



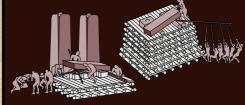
Raising the stones

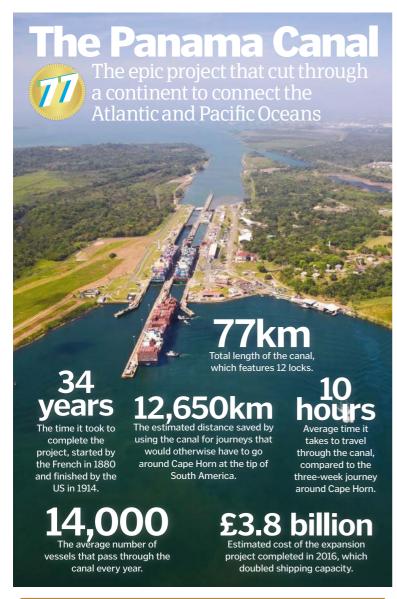
Ropes, a wooden A-frame and sheer manpower were used to pull the stones upright, then the hole was packed with rubble.



Placing the lintels

Timber platforms were used to lift the horizontal lintels into position before they were placed on top of the upright stones.





Gutenberg's printing press

The groundbreaking invention that facilitated the mass production of literature

In the 15th century, a German goldsmith and craftsman named Johannes Gutenberg

changed the world. His printing press was the first moveable type printing system, allowing information to be distributed much more efficiently than ever before.

Gutenberg's mechanism consisted of a handle that turned a screw. Attached to the screw was a wooden rectangular press, which had individual cast metal letters and punctuation fixed to its surface. Each metal symbol was coated in ink and arranged to create specific

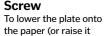
words and sentences before being firmly pressed into paper. Chinese wooden block printing pre-dated Gutenberg's creation by around 600 years, but his was the first mechanised production method for the quick and cheap mass-production of texts.

The printing press could be used to produce 250 sheets of text per hour, superseding block printing and ending painstaking replication by hand. Texts were rapidly circulated throughout Europe and were made accessible to sections of the population other than royalty and the elite for the first time.



under the plate.

The printing press enabled information to reach a wide audience quickly and cheaply and encouraged the spread of literacy.



the paper (or raise it up) a vertical screw was turned.

The Bombe The electro-mechanical de

The electro-mechanical device that cracked the Enigma Code and helped the Allies win WWII

78

The Bombe was a machine developed by mathematician Alan Turing and his team at Bletchley Park during

Bletchley Park during World War Two. It was used to decipher secret German military communications, which had been encrypted to produce what was

believed to be an 'uncrackable' code.
Each of the Bombe's rotors analysed
17,500 potential combinations at rapid
speeds as it mimicked the settings
inputted into the enemy ciphers. The
Bombe worked logically to rule out
incorrect configurations until it finally
found the correct sequencing of the

At its peak, approximately 4,000 messages were decrypted per day, giving the Allies the upper hand. It is believed that cracking the Enigma Code shortened the war by up to two years.



Engineer Harold Keen helped design the Bombe and oversaw construction





The Antikythera mechanism

An ancient scientific device that accurately calculated the locations of stars and planets

The Antikythera mechanism was the most advanced astronomical instrument of the ancient era.
Assembled by the ancient Greeks, or perhaps the Babylonians, it was lost for 2,000 years before being uncovered from a shipwreck off the Greek island of Antikythera in 1901.

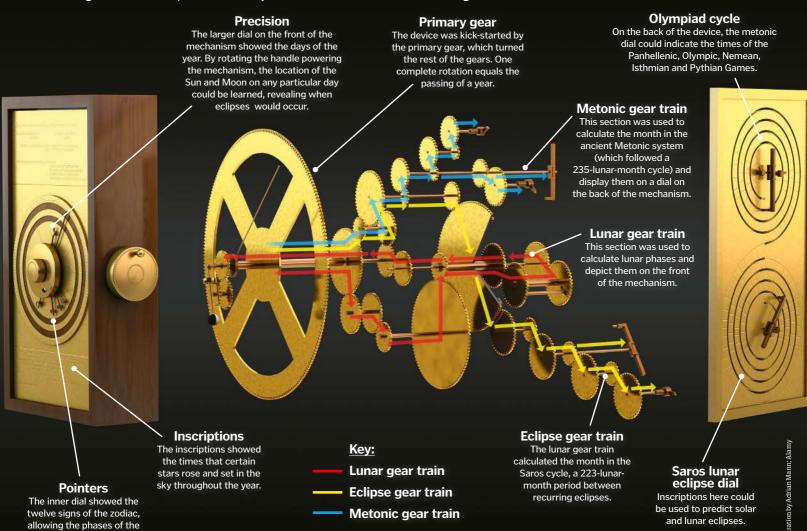
After meticulous study, scientists and historians declared the distorted mass of bronze to be an analogue computer, able to determine the positions of planets and the timing of eclipses. It accurately displays the phases of the Moon as well as the location of the five known planets in antiquity (Mercury, Venus, Mars, Jupiter and Saturn) in the sky.

Initially contained in a wooden case, only around 40 per cent of the original remains survive, and it is too delicate to examine by hand, so X-ray imaging and CT scans have been used to reveal how it worked. Inside, interlinking bronze gears are precisely arranged and cut exactly to size to turn rotating dials and pointers. The mechanism is evidence of the Greek's impressive astronomical knowledge and dates back to 205 BCE, the earliest date listed in the inscriptions on the device. It's the first invention we know of designed to show the layout of all the known celestial bodies in the sky at any given time, and was likely used for both educational and scientific purposes.



How it could have worked

Based on the gears discovered, scientists can predict the mechansm's inner workings



Moon to be predicted.



Fossils

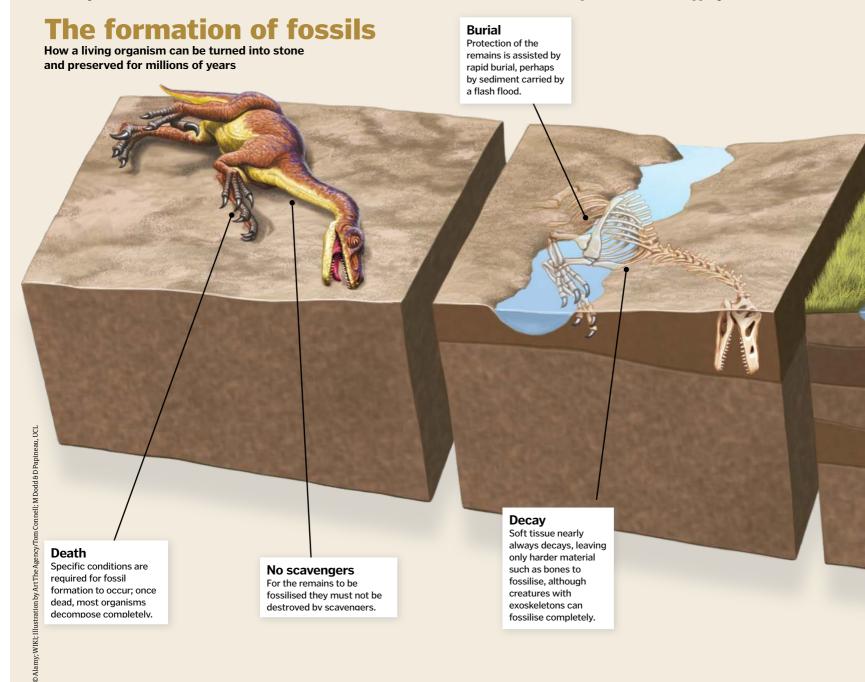
Discover life forms that lived millions or billions of years ago before being turned to stone

Extinction is a fact of life that, sooner or later, spells the end for all species. But dead doesn't mean forgotten. The evidence might have remained hidden for millions or even billions of years but, in the fifth century BCE, Greek philosopher Xenophanes discovered the fossils of sea creatures and recognised what they were.

We'll look at exactly how it happens later, but put simply, a fossil was a living organism, which, following its death, turned to stone. And these records can teach us so much. Having found marine fossils on land, for example, Xenophanes was able to say with confidence that the sea once covered what was then dry land. Over the years, fossils have taught us a great deal about Earth's history, and the discoveries continue today.

For example, recent discoveries of fossils dating back to the dawn of our planet, when the Earth was an apparently inhospitable place, have fuelled speculation that life could have started on Mars at about the same time.

Mention fossils and many people think instantly of dinosaurs. These huge lizards might have left some of the largest, most impressive fossils, but they are not nearly the oldest, nor do they have a monopoly on providing a spectacle. The world of fossils is a varied one encompassing wonders as extraordinary as trilobites: large woodlouse-like creatures that crawled on the bed of tropical seas; brightly coloured petrified wood from long lost forests in Arizona; and coprolite – fossilised droppings.





Top five fossil discoveries

The oldest fossils

Scientists at UCL have announced the oldest fossils yet. The tube-like structures, found in Canada, are about 3.77 billion years old and grew around deep-sea vents.



The largest fossil

Fossilised bones from Argentina represent the largest known dinosaur. The titanosaur was nearly 40 metres long, stood 20 metres tall, and weighed about 70 tons.



The smallest fossils

Not all fossils are massive; some are so small you need a microscope to see them. Marine microfossils known as Chitinozoa, for example, can be as little as 0.05mm long.



The rarest fossils

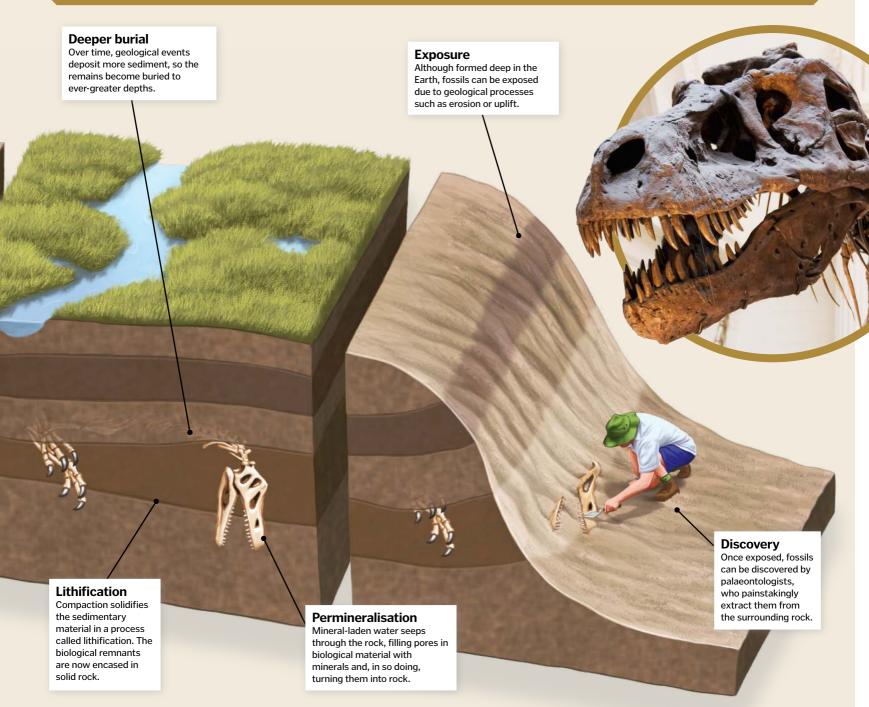
Soft tissue usually decays before fossilising, so fossils of creatures with no hard parts are rare. However, researchers at Berlin Free University recently found octopus fossils.



The family tree

Hominin fossils, such as the famous Lucy specimen, have enabled scientists to study human evolution. These findings have helped to shed light on our ancient cousins.







The Rosetta Stone

An invaluable artefact that unlocked the secrets of the ancient Egyptian language



enabled ancient in centuries. Its text, known as the Memphis same information in

three different scripts: Greek. The text was fully decoded by scholar Jean-François Champollion in 1822 by

Greek, which was already understood. The

discovery contributed massively to Egyptology.

"The Stone enabled ancient hieroglyphics to be read"



Mt Rushmore by numbers

Carved straight into the mountainside, this imposing monument immortalises four US presidents who had a huge influence on the republic in its first 130 years. From left to right, George Washington, Thomas Jefferson, Theodore Roosevelt

and Abraham Lincoln symbolise the nation's founding, expansion, development and preservation respectively.

IT TOOK L4 years bull

of the monument was carved with dynamite. The rest was removed with drills and by hand



Technology triad

Three key advances set humans on the path to dominance: fire, hard tools and language. Flames kept us warm, allowed us to cook, and led to technological advancement.

Fire foraging

Before we mastered making fire, early humans may have chased natural blazes to find the treasures that they left behind, including cooked eggs. small animals and roots.

Fire starters

The secret of fire made us who we are today

Handled weapons

Fire allowed us to attach solid tools to wooden handles. The pieces could be glued together with pitch and gypsum, made in the heat of the flames

Nutrient boosting

Feeding flames with grass and dung allowed us to keep fires going for cooking. Softer meals led to smaller teeth, and more calories allowed us to develop bigger brains.

Fire drill

Prehistoric fires were started with fire drills (a stick twisted against a hearth to generate friction) or with flints (struck against metal to create sparks).

DISCOVER THE PAST!

www.historyanswers.co.uk



ON SALE NOW

Joan of Arc • Secrets of the KGB • Immigration • Hitler's Hollywood











BUY YOUR ISSUE TODAY

Print edition available at www.imagineshop.co.uk Digital edition available at www.greatdigitalmags.com













The International Space Station

Eight out-of-this-world facts about this amazing orbiting laboratory and how it has changed our planet for the better

85

7.7km

At an average orbital speed of 27,700km/h, this is how far the ISS travels each second

86

During its time in orbit, the ISS has travelled the equivalent of more than 40 round trips to Mars 87

6,000

Number of days (and counting) the ISS has been manned

It was assembled in space

Each section of the ISS was launched separately and put together in orbit

88

The first parts of the ISS, the Russian Zarya module and the US Unity module, were launched in 1998. Since then, more than 40 launches have been needed to assemble the ISS.

The majority of the ISS was transported to space by NASA's Space Shuttles. Each room, or

module, of the space station was built on the ground. These sections were then launched aboard the Space Shuttles, which then slowly attached them to the ISS using its robotic arm. One exception to this were some of the Russian modules, which launched and flew independently to the station.



Astronauts Robert Curbeam and Christer Fuglesang work to attach a new ISS segment in 2006

Life support systems

The ISS is almost entirely self-sustainable thanks to some amazing technology



Keeping the astronauts alive on the ISS is no mean feat. Thankfully, the Environmental Control and Life Support System (ECLSS) helps to

keep things ticking over.

The ECLSS is not one single unit, but instead a combination of the various components on the ISS that provide clean water and air to the astronauts. To generate oxygen, water is split into oxygen and hydrogen via the electrolysis of

water in the Oxygen Generation System. Visiting spacecraft also bring tanks of oxygen as a backup supply.

Around two-thirds of the water on the station is recycled via the Water Recovery System. On the US side this includes reusing water both in the atmosphere of the station and also in the waste of the astronauts via the Urine Processor Assembly. On the Russian side, they don't reuse the water from their urine.

The ECLSS also removes carbon dioxide from the air and keeps the levels of nitrogen, oxygen and other gases at a breathable level. It's also responsible for maintaining the temperature throughout the station and moving air between the modules.

Put simply, the ECLSS is vital to life on the ISS, and lessons learned from it will no doubt be essential for future space exploration missions.

Carbon dioxide The ECLSS maintains the The ECLSS AIR **Temperature** optimal level of CO₂ by The temperature on the venting some into space. How astronauts survive TEMP. & HUMIDITY ISS is kept at around 24°C. in the cold, unrelenting vacuum of space CO₂ AIR Waste **Astronauts RETURN** Some waste cannot be There are up to CARIN recycled and is taken six astronauts on OVERBOARD AIR CABIN off the station by the station at **VENTING RETURN** visiting spacecraft any one time. WASTE **Fire** REMOVAL detection The ECLSS can detect if a fire WASTE breaks out, but **FIRE** DETECTION & SUPPRESSION thankfully **PRODUCTS** that's never been required. URINE Η, AIR Urine recovery **OXYGEN** On the US side of the **GENERATION** station water from PROCESSED astronaut urine is LIRINE **OXYGEN** recycled in the UPA. O_2/N_2 **OVERBOARD** CONTROL **VENTING CRFW SYSTEMS PRODUCT PORTABLE** WASTE Oxygen WATER PROCESSING Oxygen is generated **NITROGEN** on the station by the electrolysis of water. "The majority of the ISS was transported by NASA's Space Shuttles" WATER/ WASTE HAND WASH **PRODUCT** WATER

November 1998

This initially provided power and propulsion, but is now used for storage



How the space station has evolved over the past two decades

December 1998

This acts as a connecting node for the station.



July 2000

This section provides the station's vital life support systems.



February 2001

The main research module used by the US astronauts.



Building the ISS

90

Growing food If we're going to survive on another planet we might need to grow our own food. The ISS has been used to grow a variety of plants, including rice and lettuce, to test how we might do this elsewhere. A testbed for Space exploration

What we learn on the ISS could one day help us travel to Mars and beyond



3D printing

Made In Space's 3D printer has been operational on the ISS since 2014. So far it has mostly been used for basic experiments, but in the future we may rely on this technology to build tools and components on other worlds.

Long duration spaceflight

Most astronauts stay on the ISS for six months, but from March 2015 to March 2016 astronaut Scott Kelly and cosmonaut Mikhail Kornienko spent one year on the ISS to help practise for the long duration missions needed to get to Mars.



Radiation exposure

Various sensors on the ISS have been monitoring radiation for years. It's thought that cosmic rays could be harmful to astronauts on deep space missions, so this research is vital in order to keep



"Plants including rice and lettuce have been grown onboard the ISS"



Inflatable technology

In April 2016, the Bigelow
Expandable Aerospace
Module (BEAM) was attached
to the ISS. It was pumped full of
air in May 2016 to expand to
five times its previous volume.
This could be used on future
spacecraft to save on space

Private space exploration

The ISS has helped usher in an age of private space exploration. It has welcomed vehicles and equipment from SpaceX, Orbital ATK, and more. These companies may one day form part of an extensive infrastructure in Earth orbit as NASA heads for Mars.



April 2001 Canadarm2

This can grab and move spacecraft and other objects.



2002-2007

Truss
The process of assembling the supporting structure of the ISS begins.



October 2007

Sleeping quarters for the crew. Two others can sleep in Zvezda.



February 2008

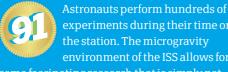
Columbus
The ESA's
research
laboratory on
the ISS.



Impossible experiments

Experiments like this provide an insight into the motion of liquid in microgravity

Research not possible on Earth has taken place on the ISS



experiments during their time on the station. The microgravity environment of the ISS allows for

some fascinating research that is simply not possible on Earth. Ranging from biology to chemistry, the station has become a hotbed of groundbreaking experiments.

One example is protein crystal growth, where astronauts have developed high quality protein crystals on the ISS. It's hoped that this research could be useful in developing drugs to combat many diseases including Alzheimer's and muscular dystrophy.

From the Japanese Kibo module, astronauts are able to launch cubesats into space; small satellites the size of a loaf of bread developed by students and organisations on Earth. These

provide a new way for researchers to study Earth and its atmosphere.

Astronauts have also helped to advance laser eye surgery by wearing an eye tracking device. This enabled scientists on Earth to see how the eye's position changes, essential for the precise movements needed in laser surgery. There have also been studies to find out how astronauts can stay healthy during long spaceflights. By exercising regularly, astronauts can reduce the level of bone mass loss they experience. These findings may also help treat osteoporosis sufferers back home.

More recently, a sample of the superbug methicillin-resistant staphylococcus aureus, or MRSA, was taken to the ISS early in 2017. Scientists hope to see how it evolves and help combatits rapid mutations here on Earth.





Astronauts of all walks of life have worked together on the ISS

International cooperation

The ISS is one of the greatest global collaborations in history



More than 16 countries have been involved in the assembly and operation of the ISS. The two major players are the US and Russia, and their commitment to work together in the 1990s on the station was seen as a major breakthrough in relations.

Since then, countries including Canada, the UK, Italy, Japan and more have all been involved in one way or another. Astronauts from a variety of countries have flown to the station, and people around the world are able to see it in the night sky as it flies overhead. The ISS is a testament to what can be achieved when countries decide to work together. It's likely that for future missions to Mars or elsewhere, similar cooperation will be essential and welcomed.

March Japan's research module on the ISS.



February 2010

The large windows afford alorious views of Earth.



Experiment module to hunt for dark matter in



The latest arrival: an inflatable room to test how to expand modules in space.





The trailblazing NASA missions that took us to the Moon

were racing to reach a major milestone in spaceflight: put humans on the Moon then return them safely back to Earth. In July 1969, NASA launched Apollo 11, carrying astronauts Neil Armstrong, Buzz Aldrin and Michael Collins. Armstrong's famous words, broadcast

n the late 1950s, the US and the Soviet Union

Neil Armstrong, Buzz Aldrin and Michael Collins. Armstrong's famous words, broadcast from the lunar surface, clinched the title for the Americans and changed the course of human history: "One small step for a man, one giant leap for mankind."

NASA was formed in 1958 and the Apollo Program was only its third major spaceflight

initiative. In order to achieve this ambitious goal, it designed and built a whole new breed of vehicles. The Saturn V rocket, which eventually launched all six manned lunar landings, was taller than the Statue of Liberty and weighed as much as 400 elephants. It was more powerful than any rocket that came before it.

The astronauts themselves rode in the Apollo spacecraft, a small portion at the top of the enormous launch vehicle. Once the rocket had put Apollo on course for the Moon it fell away, leaving the spacecraft to complete the four-day journey and return to Earth.

From 1969 to 1972, 12 astronauts walked on the Moon, some staying for as long as three days to conduct detailed surveys and experiments on their surroundings. Over the six missions, almost 400 kilograms of lunar samples were collected and brought back to Earth. The astronauts also installed six observatories on the surface of the Moon, which operated for many years after the surface was free of human footsteps. The wealth of data has not only transformed our understanding of the Moon but also hinted at the history of Earth and the entire Solar System.





Apollo discoveries

The Moon is lifeless

No signs of life, past or present, were found in the lunar samples collected during the Apollo missions.

The Moon is asymmetrical

The Moon's crust is thicker on the far side, while most of its volcanic basins lie on the near side.

The young Moon melted

Early in its history, the Moon was heated to create a molten ocean of magma, topped with a rocky crust.

Asteroids shaped the Moon

The large, dark basins on the Moon were created by huge asteroid impacts, which were later filled by flowing lava.

Moon rubble tells a story

The Moon is covered in rubble that contains clues to the Sun's activities

Apollo

A history of NASA's lunar exploration

Apollo 1

- Never launched
- Manned
- · Test flight, destroyed during pre-flight test

Apollo 2 (re-designated)

- 25 August 1966
- Unmanned
- · Test flight, success

Apollo 3 (re-designated)

- 5 July 1966
- Unmanned
- · Test flight, success

Apollo 4

- 9 November 1967
- Unmanned
- · Test flight, success

Apollo 5

- 22 January 1968
- Unmanned
- · Test flight, success

Apollo 11

- 16 July 1969 Manned
- · Lunar landing success



Apollo 10 • 18 May 1969

- Manned
- · Lunar orbit, success



Apollo 9

- 3 March 1969
- Manned · Earth orbit, success



Apollo 8

- 21 December 1968
- Manned
- · Lunar orbit, success



Apollo 7

- 11 October 1968
- Manned · Earth orbit, success



Apollo 6

- 4 April 1968
- Unmanned · Test flight, engine failures

Apollo 12

- 14 November 1969
- Manned
- · Lunar landing, success

Apollo 13 • 11 April 1970

- Manned • Lunar landing,
- aborted on outward flight

Apollo 14 • 31 January • 1971

- Manned
- · Lunar landing, success

Apollo 15

- 26 July 1971 Manned
- Lunar exploration, success
- **Apollo 16**
 - 16 April 1972 Manned
 - Lunar exploration, success

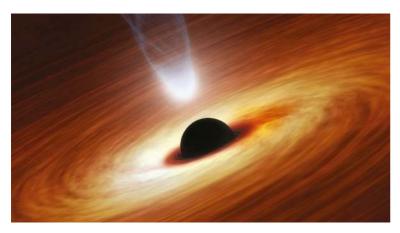




- 7 December 1972
- Manned
- · Lunar exploration, success



How It Works | 085



Black holes

One of the universe's greatest phenomena, and we can't even see them



Black holes are objects of extreme gravity, where matter is squashed so tightly that its cores have singularities of extreme density. Around the centre, the gravitational pull is so strong nothing can escape – not even light.

At the centre of most galaxies is a supermassive black hole, a vast black hole billions of times more massive than our Sun. These dictate the movement and evolution of galaxies. But for all their wonder, we've still never seen a black hole directly.

Constellations

These groups of stars have helped us to map the night sky



Constellations are groups of stars in our galaxy that from Earth appear to make a particular pattern. While none have any actual scientific value, they are useful markers for exploring the night sky. Different constellations

appear in the sky depending on the time of year and the direction each hemisphere of Earth is facing.

Today, we have mapped out 88 official constellations, which split the sky up into different segments. But while they look close together, often the stars within a constellation can be separated by hundreds or thousands of light years.



Hubble: seeing through time

How the Hubble telescope has helped us look back to the dawn of the cosmos



In 1995, the Hubble Space Telescope was pointed towards a seemingly barren part of the sky. For ten days it looked at this nondescript region in

the constellation of Ursa Major, in which no telescope had seen much of note. Hubble, however, returned a fascinating series of images revealing not nothing at all but 3,000 galaxies stretching far back into the universe.

This is known as the Hubble Deep Field, and is one of Hubble's crowning achievements. By looking at regions of the skies with a long exposure, the telescope has been able to see some of the most distant and dimmest galaxies stretching back through the 13.8-billion-year history of the universe.

It has since been usurped by the Hubble Ultra-Deep Field in 2004, and the Hubble eXtreme Deep Field in 2012, which were each the deepest astronomical images ever seen at the time. Now, through a programme called Frontier Fields, Hubble is using the gravity of galaxy clusters to see even further back. These act as gravitational lenses, allowing it to look at the earliest galaxies of all, some dating just a few hundred millions years after the Big Bang.





Water in the Solar System There are a surprising number of wet planets and moons in our cosmic neighbourhood

Earth is the only place in our Solar System with visible bodies of liquid water on its surface. But surprisingly, it is not the only place with water. We now know that many planets and moons have water in one form or another. Venus has some water vapour in its atmosphere,

possibly left over from former oceans. Mars has trickles of water on its surface, and may have large amounts of ice underneath it. And moons including Europa and Enceladus are thought to have vast oceans under their icy surfaces, which have revealed themselves via great plumes of water ejected into space.

Ocean

What proportion of these planets' and moons' volume is made up of water and ice?







0.128%

Pluto 61.6%



41.6%



Ganymede 71.3%

Reusable rockets

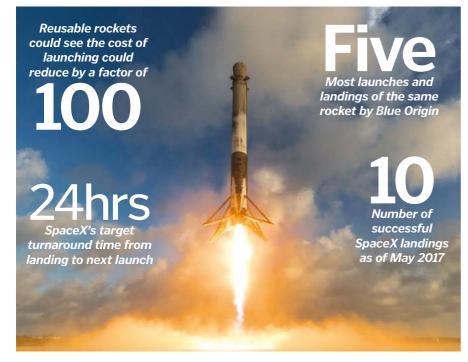
17.7%

The future of space travel may depend on rockets tha can fly again and again



Imagine every time you took a flight somewhere, your plane was scrapped after it landed. Sounds wasteful, but

that's the case for most space launches at the moment. Fortunately, companies like SpaceX and Blue Origin are working to change this, and they have been successful in launching, landing and reusing their rockets. If the technology is perfected, the cost of going to space could dramatically decrease in the future.



Nebulae

These huge clouds of cosmic gas and dust can form stars and planets



Nebulae can span millions of light years, appearing as glorious shapes when we look at them from a distance. Over time, gravity can pull parts of them together into new stars and planets. Some nebulae are the result of stars

exploding as a supernova, leaving behind these vast clouds of debris. Others are a combination of gas being pulled together in interstellar space, while some are regions where gas has cooled and condensed. But however they form, they are truly





The blue marble

Thanks to our perfect home, we've been able to experience every other wonder

Just a few hundred years ago, most people believed our planet was placed at the very centre of the universe. However, through advancements in astronomy we soon found this not to be true, and instead discovered that we are but a tiny speck within the huge expanse of the cosmos. Our home galaxy, the Milky Way, is home to an estimated 100 billion planets, itself one of 2 trillion galaxies in the universe. But we still have every reason to feel special, because we've yet to find a planet as ideal for life as ours.

When our planet formed from a swirling ring of gas and dust 4.5 billion years ago, it contained the raw ingredients it would need to transform into an abundant oasis of life. Its distance from the Sun allowed for water to eventually exist in liquid form across the globe, and underneath the surface, its active mantle led to energy-producing volcanoes that would power the first life forms on Earth. These organisms would divide and evolve in a soup of chemical ingredients integral to life, and billions of years later, the first species would venture onto our

planet's surface. Here they would be protected from the Sun's harsh radiation by a thick atmosphere – held in place by the magnetism generated within our Earth's molten iron core – and they would be able to thrive.

Today, over 8 million species live on Earth. Throughout humanity's brief time here, it's played host to every war and every conquest, to every idea and every discovery. And although we now dream of venturing out into the cosmos, we may never find a home as bountiful, or as beautiful, as our blue marble.

Special offer for readers in **North America** 🔅



4 FRE Issues

When you subscribe*





Order hotline +44 (0)344 848 2852

Online at www.myfavouritemagazines.co.uk/hiwsubs

*Terms and conditions This is a US subscription offer. 4 free issues refers to the USA newsstand price of \$9.99 for 13 issues being \$129.87, compared with \$87.08 for a subscription. You will receive 13 issues in a year. You can write to us or call us to cancel your subscription within 14 days of purchase. Payment is non-refundable after the 14 day cancellation period unless exceptional circumstances apply. Your statutory rights are not affected. Prices correct at point of print and subject to change. Full details of the Direct Debit guarantee are available upon request. UK calls will cost the same as other standard fixed line numbers (starting 01 or 02) are included as part of any inclusive or free minutes allowances (if offered by your phone tariff). For full terms and conditions please visit: bit.ly/magtandc Offer ends 31st July 2017

<u> 31 July</u>

BOOK REVIEWS

The latest releases for curious minds

How To Be A Scientist

A mix of practical science and fun facts

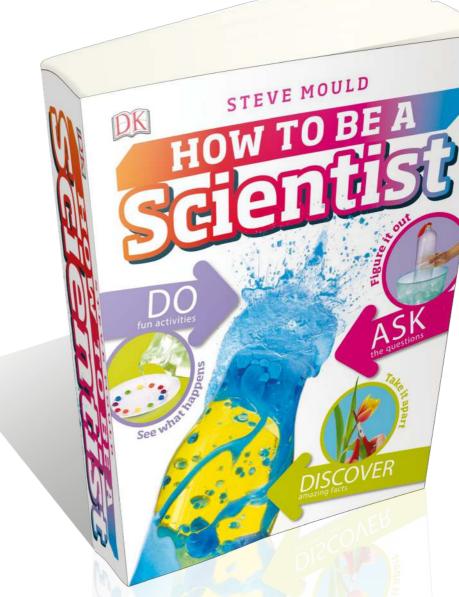
- Author: Steve Mould
- Publisher: **DK**
- Price: £12.99 / \$19.99
- Release date: Out now

here are many science books that talk about important discoveries, major theories and famous scientists from history. There are also many books that pack in dozens, if not hundreds, of scientific experiments that you can try at home to test out scientific theories, before linking these experiments back to science. However, it's rare to find a book that combines these two things; How To Be A Scientist brings scientific theories and practical experiments together in a way that keeps you turning through the pages to see what's next.

The book is divided into six categories, such as Space, Chemistry and Natural World, and each of these categories has a mix of information about the topic and things to try yourself. In some of the more experiment-focused books, some of the tests require hard-to-find materials, or a great deal of preparation. How To Be A Scientist keeps things simpler; the experiments are only two or three steps long, use materials you will likely have at home, and don't take much time. Each one is linked back to a theory, so you will keep asking questions about what you've learned, which prolongs the fun.

Elsewhere, you'll find pages dedicated to important names in the scientific community, which explain what they did, when they lived and why their work was important. These are backed up by fun illustrations and other imagery to ensure younger readers stay entertained. The target age range here is around seven to 11 – older readers may find the text or experiments a little too simple.

Still, for those younger readers, the science here is sure to enthrall. Trying things like



flipping drawings by placing them in glasses of water will amaze, while experiments surrounding solar energy and information about the water cycle will help children learn important lessons about the environment and the world around them. The simplistic nature of

the language throughout the book, and of some of the experiments, might put off more advanced readers, but this is still an excellent way to get children reading, thinking and actively engaging in science.

YOU MAY ALSO LIKE...

101 Great Science Experiments

Author: Neil Ardley
Publisher: DK
Price: £7.99 / \$9.99
Release date: Out now

With over 100 experiments packed into this book, there will be plenty to keep kids interested. Some are quick, while others take longer and are more involved, but science is always the focus.

365 Science Activities

Author: Minna Lacey
Publisher: Usborne
Price: £12.99 (approx. \$17)
Release date: Out now

Lovely photography and interesting experiments keep this book interesting throughout. It's designed with one experiment a day in mind, but you'll want to try them all right away.

George's Marvellous Experiments

Author: Roald Dahl, Barry Hutchinson Publisher: Puffin Price: £7.99 (approx. \$10) Release date: Out now

Inspired by Roald Dahl's famous book and featuring illustrations by Quentin Blake, this book includes easy-to-follow experiments using everyday objects.

BOOK REVIEWS



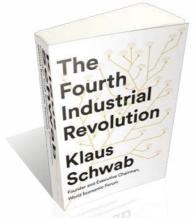
Cosmos: The Infographic Book Of Space

A fact-filled look at the wonders of the universe

- Author: Dr Stuart Lowe and Dr Chris North
- Publisher: Aurum Press
- Price: £25 / \$34.99
- Release date: Out now

Completely captivating and visually impressive, this book is a terrific read for anyone fascinated by space. It's packed full of engaging infographics that visually explain a variety of topics, from space stations to the structure of galaxies and stars. The infographic medium is particularly effective at presenting information about scale, such as comparing the sizes of telescopes or asteroids. These visualisations provide an immediate sense of perspective. We enjoyed the accompanying website, too, which offers interactive versions of some of the graphics inside the book.



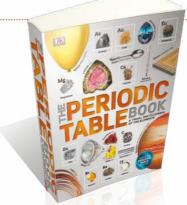


The Fourth **Industrial** Revolution

An insight into the future of technology

- Author: Klaus Schwab
- Publisher: Penguin
- Price: £14.99 / \$28
- Release date: Out now

An array of new technology has put humanity on the verge of a new era. That's the message being put forward by Klaus Schwab's intriguing book, The Fourth Industrial Revolution. As the founder and executive chairman of the World Economic Forum, Schwab is perfectly placed to comment on the potential impact that the likes of 3D printed organs will have. Schwab's writing is pragmatic and optimistic as he reaches some intriguing conclusions. A few interviews with the innovative tech gurus that are contributing to this progress would have been a bonus, but nevertheless, this is a fascinating book.



Book is superbly illustrated and a selection of interesting factoids will appeal to all audiences. For instance, who knew that niobium is used in the lenses of glasses as well as Apollo 15's command module? In essence, this is the perfect starting point for those wanting to learn about the building blocks of the universe.

Ancient Greeks History gets illustrated

Discover... The

- Author: Isabel & Imogen Greenberg
- Publisher: Frances Lincoln
- Price: £11.67 / \$14.99
- Release date: Out now

Having been big fans of Horrible History style, which makes this latest offering from

Trojan War - the illustrated cover is immediately eye-catching, a theme that continues throughout the book. Accompanied by speech bubbles that talk you through everything, this is ideal for primary school pupils.

Atom

Positively charged

- Author: Piers Bizony
- Publisher: **Icon**
- Price: £8.99 / \$14.95
- Release date: Out now

The story of the humble atom is a wasn't until the discoveries made by Ernest Rutherford nearly 100 years later that we first began to truly understand one of the

Robert Oppenheimer all getting page time. This is more than a who's who of science though - it's a truly special undertaking.

An Illustrated History Of Medicine

Just what the doctor ordered

- Author: Gill Paul
- Publisher: Quad Books
- Price: £9.99 (approx. \$13)
- Release date: Out now

What do Neolithic trepanned skulls, Joseph Lister's donkey engine and Crick and Paul's An Illustrated History Of Medicine.

surface, with 47 other topics completing this journey through expected is in no way a bad thing. It's not a comprehensive history, but it's certainly useful for finding subjects to dive into deeper.

The Periodic **Table Book**

All 118 chemical elements in one great book

- Author: Various
- Publisher: **DK**
- Price: £14.99 / \$22.99
- Release date: Out now

This bright and breezy introduction to all the chemical elements on the periodic table is a must for any young science lover. This encyclopedia is a visual tour of all known natural and human-made elements, from commonly known hydrogen and iron to newer elements like oganesson and nihonium. With over 1,000 colour photographs, The Periodic Table

How It Works | 091 WWW.HOWITWORKSDAILY.COM

HQW TO... Practical projects to try at home

Get in touch

Want to see your ideas on this page? Send them to...

🚹 How It Works magazine 💟 @HowItWorksmag

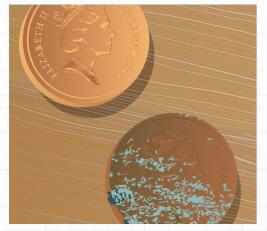




howitworks@futurenet.com

How to clean dirty coins
Remove the oxide layer from the outside

of dirty coins using fruit juice!

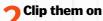




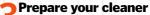


Find some coins

First, you'll need to find some coins to clean. Newer coins will already be very clean, so you're looking for older ones if possible. Coppers like pennies or 2p pieces are best for this, but you can use silver coins if necessary. Try to find coins that are really dirty or even a little bit tarnished so that you will be able to really see the difference cleaning can make.



We're only going to submerge half of the coin - the other half will not touch the liquid. This means the weak acids in the cleaning liquid will not affect the other half, so you'll be able to see the difference. You need a strong clip to secure the coins above the glass, so use a bulldog clip to hold the coin and push a pencil through the top to balance your clip across a glass.



Prepare your cleane.
You might be surprised to hear that the cleaning liquid we're going to use is actually apple juice. The juice contains citric acid, a weak acid that can help to clean coins. The coin is dull because the copper in the metal has reacted with oxygen in the air to form copper oxide. This oxide makes the coin look dirty, but the citric acid in the juice will get rid of it and restore the coin's shine.



"Coppers like pennies or 2p pieces are best, but you can use silver coins if necessary"

The waiting game

You need to pour the fruit juice into the glass so that it only covers the bottom half of the coin. Don't worry if you happen to put too much in - just pour a little bit out of the glass until the level is right. You now need to leave the coin in the fruit juice for at least a few hours - if possible, leave it overnight for the best results. Then remove the coin to see how effective the cleaner is!

Other cleaners

You can use other liquids to clean your coins, too. Different fruit juices contain different levels of acid, so experiment with a variety of options to find which is the most effective. You can also try liquids like ketchup, which contains vinegar, or just vinegar on its own. Vinegar contains acetic acid, which is quite strong, so it should do a great job of cleaning your coins.

In summary...

When metals react with oxygen in water or air, they form oxides. These oxides are often referred to as 'rust'. Weak acids can dissolve metal oxides, allowing you to restore the shine of coins. However, doing so will remove a very thin outer layer of the coin, so if you did it too much you wouldn't have a coin left!

Disclaimer: Neither Future Publishing nor its employees can accept liability for any adverse effects experienced after carrying out these projec Always take care when handling potentially hazardous equipment or when working with electronics and follow the manufacturer's instructions

092 How It Works

Make a tornado in a jar

Create a swirling tornado of bubbles at home





Make your solution

First, take an empty jam jar and fill it with water. Top it up with a little washing-up liquid and then seal the jar tightly to stop the water from escaping. Now you'll need to shake the jar hard to form a layer of bubbles at the top of the jar. When you create your tornado, these bubbles will be what you see forming the 'cone' of the tornado itself in the centre of your jar.

Spin it!

Place the bottom of the jar on the palm of one hand and grip it tightly, then put the other hand on top of the lid. You need to start moving the jar in circular motions, so begin moving both hands in circles, starting slow and speeding up. The aim is to get the liquid in the jar to start spinning and swirling around the edges, so keep the circular motions quite small to get it going.

"These bubbles will be what you see forming the tornado 'cone'"



In summary...

The water in the jar is forced outwards as you rotate the jar. However, when it hits the glass, it can't get out, so starts moving in a circular motion. Gravity pulls more water to the bottom of the jar, but the outward force means that some is pushed up the sides, and the bubbles descend into the middle of the jar.

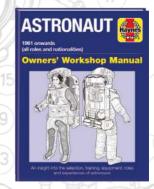
Take a look

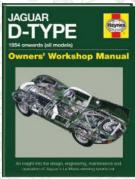
Place the jar straight down onto a flat surface and take a look at the results. You should see a cone of bubbles, with the thin end touching the bottom of the jar and the wider end spinning near the lid. As time goes by, watch how the cone starts to reduce in size and the bubbles start moving towards the top of the jar. This happens because the water slows down and eventually stops spinning.

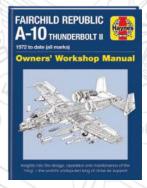


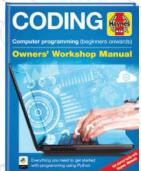


A WORLD OF INFORMATION









WAITING TO BE DISCOVERED



laynes shows you how



Every issue, delivered straight to your door



Never miss an issue

13 issues a year, and you'll be sure to get every single one



Delivered to your home

Free delivery of every issue, direct to your doorstep



Get the biggest savings

Get your favourite magazine for less by ordering direct

Pick the subscription that's right for you



Subscribe and save 20%

✓ Automatic renewal – never miss an issue ✓ Pay by Direct Debit

Recurring payment of £26 every six months, saving 20% on the retail price

DIRECT	Instruction to your Bank or Originator's reference					
Debit	Building Society to pay by 7 6 8 1 9 5					
Name of bank	Direct Debit					
Address of bank						
Account Name	Postcode					
Sort Code	Account no					
Please pay Future Publishing Limited Direct Debits from the account detailed in this instruction subject to the safeguards assured by the Direct Debit guarantee. I understand that this instruction may remain with Future Publishing Limited and, if so, details will be passed on electronically to my Bank/Building Society. Banks & Building Societies may not accept Direct Debit instructions for some types of account						
Signature	Date					

Name



One year subscription

- ✓ Great offers, available worldwide
- One payment, by card or cheque

A simple one-off payment ensures you never miss an issue for one full year. That's 13 issues, direct to your doorstep

	UK £51.90 (saving 20% on the retail price)								
	Europe £67.50	USA £67.50	Res	t of the wo	orld £75				
I	Pay by card or cheque								
Pay by Credit or Debit card									
	VISA Visa	Master	card	AVIERICAN EXPRESS	Amex				
Card number									

Made payable to

Date

Future Publishing Ltd

	· ·		:	
	You	ur information		
Name		Address		
Telephone number	Mobile number			
Email address				
			Postcode	
	lease tick if you do not wish to receive any promotional material om other companies By post By telephone Please tick if you DO wish to receive such information by email	Please post this form to Future Publishing Ltd3 QueensbridgeThe LakesNorthamptonNN4 7BFUnited Kingdom		

Expiry date

Signature

Pay by Cheque

I enclose a cheque for £

Order securely online www.myfavouritemagazines/HIW100

Speak to one of our friendly customer service team Call **0344 848 2852**

These offers will expire on Friday 30 June 2017

Please quote code **HIWP100**

The gift bundle includes Did you know?, Drones and 101 Amazing fact books. The offer is available to all new print subscribers. Please allow up to 30 days for delivery of your gift. Gift is subject to availability in event of stocks being exhausted we reserve the right to replace with items of a similar value. oPrices and savings are compared to buying full priced print issues. You will receive 13 issues in a year. You can write to us or call us to cancel your subscription within 14 days of purchase. Payment is non-refundable after the 14 day cancellation period unless exceptional circumstances apply. Your statutory rights are not affected. Prices correct at point of print and subject to change. Full details of the Direct Debit guarantee are available upon request. UK calls will cost the same as other standard fixed line numbers (starting 01 or 02) are included as part of any inclusive or free minutes allowances (if offered by your phone tariff). For full terms and conditions please visit: bit.ly/magtando Offer ends 31st July.

Here's what the HIW team think you'll read about in 2025



"Icy moons like Europa and Enceladus look like our best bets for finding alien life. Hopefully our space probes will have found somė evidence by 2025!'



"With new inventions like the Sabre engine, I think hypersonic travel will become the norm by 2025. A four-hour flight from London to Sydney is already in the pipeline!"



AURIE

"I'm hoping by 2025 we are able to protect and repopulate endangered environments and maube even revive some extinct species



IACKIE

"Alternative energy sources will be more important than ever, so I'm predicting fleets of cars with hudrogen fuel ceīls oñ the world's highways'



PETROL-FREE BY 2030?

"As our understanding of genetics improves, I think we'll see huge breakthroughs in the quest to reverse ageing and prolong human lifespans'

"Elon Musk predicts that manned missions to Mars could happen by 2022. It's optimistic, but there were only eight years between JFK's "We choose to go to the Moon" speech and Armstrong's "one small step" on the Moon"



Editor Jackie Snowden

Senior Art Editor Duncan Crook

Research Editor James Horton

Production Editor Charlie Ginger

Senior Staff Writer Jack Griffiths

Editor in Chief James Hoare Photographer James Sheppard

Steve Ashby, Sarah Bankes, Mike Bedford, Ella Carter, Ed Crooks, Nicholas Forder, Jamie Frier, Adrian Mann, Laura Mears, Laurie Newman, Jonathan O'Callaghan, Alexander Phoenix, Katy Sheen, Mike Simpson, Jo Stass, The Art Agency, Steve Wright

Thinkstock; Wikimedia Commons; Aldebaran Robotics

Alamy, Getty Images, NASA, National Geographic, Science Photo Library, Shutterstock, Sol90, Thinkstock, Wikimedia. All copyrights and trademarks are recognised and respected.

Media packs are available on request

Media packs are available on request Commercial Director Clare Dove clare.dove@futurenet.com Regional Advertising Director Mark Wright mark.wright@futurenet.com Advertising Manager Toni Cole toni.cole@futurenet.com 0.1256.827368

01225 687368 Media Sales Executive Jim Henderson

jim.henderson@futurenet.com 01225 687125

International
How It Works is available for licensing. Contact the International
department to discuss partnership opportunities
International Licensing Director Matt Ellis

matt.ellis@futurenet.com Print subscriptions & back issues

Web www.myfavouritemagazines.co.uk
Email contact@myfavouritemagazines.co.uk
Tel 0344 848 2852
International +44 (0) 344 848 2852

Circulation Director Darren Pearce

Head of Production US & UK Mark Constance Production Project Manager Clare Scott Advertising Production Manager Joanne Crosby Digital Editions Controller Jason Hudson Production Controller Vivienne Calvert

Finance & Operations Director Marco Peroni
Creative Director Aaron Asadi
Art & Design Director Ross Andrews

Printed by Wyndeham Peterborough, Storey's Bar Road, Peterborough, Cambridgeshire, PE1 5YS

Marketforce, 5 Churchill Place, Canary Wharf, London, E14 5HU www.marketforce.co.uk Tel: 0203 787 9060

We are committed to only using magazine paper which is derived from responsibly managed, certified forestry and chlorine-free manufacture. The paper in this magazine was sourced and produced from sustainable managed forests, conforming to strict environmental and socioeconomic standards. The manufacturing paper mill holds full FSC (Forest Stewardship Council) certification and accreditation

All contents © 2017 Future Publishing Limited or published under licence. All rights reserved. No part of this magazine may be used, stored, transmitted or reproduced in any way without the prior written permission of the publisher. Future Publishing Limited (company number 2008885) is registered in England and Wales. Registered office: Quay House, The Ambury, Bath BA1 1UA. All information contained in this publication is for information only and is, as far as we are aware, correct at the time of going to press. Future cannot accept any responsibility for errors or inaccuracies in such information. You are advised to contact manufacturers and retailers directly with regard to the price of products/services referred to in this publication. Apps and websites mentioned in this publication are not under our control. We are not responsible for their contents or any other changes or updates to them. This magazine is fully independent and not affiliated in any way with the companies mentioned herein. All contents © 2017 Future Publishing Limited or published under

If you submit material to us, you warrant that you own the material and/ or have the necessary rights/permissions to supply the material and you automatically grant Future and its licensees a licence to publish your submission in whole or in part in any/all issues and/or editions of publications, in any format published worldwide and on associated websites, social media channels and associated products. Any material you submit is sent at your own risk and, although every care is taken, neither Future nor its employees, agents, subcontractors or licensees shall be liable for loss or damage. We assume all unsolicited material is for publication unless otherwise stated, and reserve the right to edit, amend, adapt all submissions.

ISSN 2041-7322

recycle



Future is an award-winning international media group and leading digital business. We reach more than 57 million international consumers a month and create world-class content and advertising solutions for passionate consumers online, on tablet & smartphone and in print.

Future plc is a public company quoted on the London Stock Exchange (symbol: FUTR). www.futureplc.com

Chief executive Zillah Byng-Thorne Non-executive chairman Peter Allen Chief financial officer Penny Ladkin-Brand

Tel +44 (0)1225 442 244



HOW IT WORKS

Imagery

Before each article is commissioned we have to consider what photos, illustrations and diagrams to include

Layout

The structure of a feature can vary depending on the content.

Extras

Timelines, infographics and diagrams help keep information clear and simple.



The HIW team are constantly on the lookout for new ideas, taking inspiration from the latest news stories and popular media, as well as the curious questions we'd like to know the answers to ourselves!



Planning

Once we have lots of article ideas to choose from, the editor organises the issue. The editor and research editor work together to plan out the features and look for



3 Commissioning Article and illustration briefs are then given to the writers and artists to complete respectively. These briefs provide the writers with a template to follow and the



Checking

When the writers submit their work it is first checked by the editor, then proofed and, if required, edited by the production editor, then fact-checked by the research editor.



5 Designing
Once the editorial team has seen the articles, they are sent on to the designer and assistant designer to turn the plain text document into the exciting visual version that you see inside the magazine!



Proofing

Proofing

The editorial team re-checks all of the documents

The editor and before they are sent to the printers. The editor and designer give each page a final check to make sure everything looks ok.



Printers

Once we are happy with how the magazine looks, it is sent out to the printers, where the digital documents are turned into the physical copies. Once this stage is complete, it's time to send the magazine out.



O Distribution

The magazines are sent to subscribers and stores, and digital copies are uploaded to the online stores, ready for the on-sale date. Then it's on to the next issue of How It Works!





280 Classic The Entry One £19.99



280 Blaze Red
The Fun One £26.99



280 Autostart Classic The All Round One £29.99



280 ProThe Fast One £34.99



280 Signature ProThe Exquisite One £39.99



280 Autostart ProThe Best Selling One £44.99



280 Autostart Fusion The Amazing One £49.99



350 DiabloThe Metal One £69.99



TitanThe Most Powerful One £129.99



Ride longer, serve harder, drive further, climb higher. Strum better. Soothe tennis elbow, rehabilitate carpal tunnel, repair a broken hand. Whatever you do with your arms, hands, wrists & fingers, there's a Powerball® to help you do it better.



© 2017 GIANTS Software GmbH. Published and distributed by Focus Home Interactive under license of Giants Software. Farming Simulator, Giants Software and its logos are trademarks or registered trademarks of Giants Software. Focus, Focus Home Interactive its logos are trademarks or registered trademarks of Focus Home Interactive. Challenger[®] is a registered trademark of Caterpillar Inc. and is used under licence by AGCO. Challenger[®]. Fendf[®], Massey Ferguson[®] and Valtra[®] are worldwide brands of AGCO. All rights reserved. All other names, trademarks and logos are property of their respective owners. The "PS" Family logo and the "PSVITA" logo are registered trademarks of Sony Interactive Entertainment Inc. Nintendo trademarks and copyrights are properties of Nintendo.